



TRUALT BIOENERGY LIMITED

UNIT-3

Factory : Kallapur (S.K) Kanapur (S.K.) Village-587155 Taluk : Badami
Dist : Bagalkote, Karnataka(India) Email : mrn.dist@niranigroups.com

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G S T I N - 2 9 A A I C T 5 3 4 7 A 1 Z E
CIN- U15400KA2021PLC14597E

Ref: TBL-03/MOEF&CC/EC-Comp/2025-26

Date: 07th June 2025

To,

The Regional Office,
MOEF & CC,
Integrated Regional Office,
Kendriya Sadan, Bengaluru.

Sub: Reg. Submission of Half Yearly Compliance report for the EC.

Ref: EC No. IA-J-11011/312/2021-IA-II (I), Dated: 27.06.2023.

Dear Sir,

With respect to above cited subject, we hereby attached point wise half yearly EC compliance reports with photocopies of supporting documents for the period 01st October 2024 to 31st March 2025.

Kindly acknowledge receipt for the same.

Thanking You,

Yours Truly,

For TruAlt Bioenergy Limited Unit - 03.

Authorized Signatory



CC to: Regional Officer, KSPCB, Sector – 07, Navnaagar- Bagalkote.

(Encl: Photocopies of supporting documents)

COMPLIANCE FOR THE CONDITIONAL ENVIRONMENTAL CLEARANCE (EC)

For TruAlt Bioenergy Limited U Limited, Ullapur SK, Badami-Taluk, Bagalkot-Dist.

New EC No: IA-J-101: IA-J-1101-IA-II (I); Dated: 27.06.2023.

Sl. No.	EC CONDI	INDUSTRY COMPLIANCE												
1.	This has reference to 'oe to yor proposal No. IA/KA/IND2/293136/2022, daed2022, datedmber 2022 seeking bifurcation of the Distillery Unit integrated Sugar complex & Transfer of Distillryof Distillery M/S MRN Cane Power (India) Limited to M/S 'ru to M/S Trurgy Limited Unit – 3.	Industry Noted & Thanks.												
2.	The Ministry of Environment, Fclimate Change has examined the proposal for avsal for env clearance to the proposed integrated expansionofxpansion oft from 5,000 TCD to 10,000 TCD, Distillery unifrdlery unit fr00 KLPD using C-heavy molasses / B-heavy molsseavy molasssryup/ grains as feed stock and a new Captive powr give power jity of 8 MW under Ethanol Blended with Petro (th Petrol (gram at Bagalkot, Karnataka by M/s MRN Cane'RN Cane Po Limited.	Industry noted the granted production capacities.												
3.	The current proposal is for bifucas for bifurcadistillery plant from the existing Environmentalvironmentaunce no. IA-J-11011/312/2021-IA-II (I); Dæd (I); Dated21 and transfer of distillery plant in the name of 1/name of M/ioenergy Ltd. Unit-3, from M/S MRN Cane Powe (ltd.	Industry Noted & Thanks.												
4.	The project proponent has reuest has requesndment (Bifurcation of Distillery unit & Transfer of Distillery plant from M/S MRI (M/S MRN (India) Limited to TruAlt Bioenergy Limited Unit-3) in the EC the details are as ncls are as unc	<table border="1"> <thead> <tr> <th>SL. NO.</th><th>Details of EC issued by M issued by Mo be revised/read as CC</th><th>INDUSTRY COMPLIANCE</th></tr> </thead> <tbody> <tr> <td></td><td>Bifurcation of Distillery unitDistillery unit of Distillery plant from M/S MRN Cane Power (India) Limitd tida) Limited tenergy Limited Unit-3</td><td></td></tr> <tr> <td>1.</td><td>This has reference to 'ourence to youhis has reference to online proposal proposal o. IA/KA/IND2/293136/2022 for IA/KA/IND2/222242/202, d22242/2021, chnendment in Environmental August 2021 for eric for envir clearance (EC Identification no. clearance to the abo the above C21A022KA158864) vide dated 1.09.2021.</td><td>Industry Noted & Thanks.</td></tr> <tr> <td>2.</td><td>The Ministry of Environeof Environnehe Ministry of Environment Forest & Climate change has eamnge has exant Climate change has examined the proposal for Environmental Environmental Cropsal for Environmental Clearance to the proposed integratd ed integrated o the proposed expansion of of sugar plant from 500 t from 5000 Distillery unit from 65 KLPD to 400 10000 TCD, Distillery uitDistillery unitKLPD using C Heavy Molasses/B KLPD to 400 KLPD usg KLPD using leavy Molasses/ Sugar Syrup grain as Molasses/B Heavy Molsseavy Molassseed stock and a new captive Power Syrup grain as feed stoc as feed stock a'plant capacity of 8 MW under Ethanol Blended wil Blended wBagalkot Karnataka by M/S TruAlt (EBP) program at under Ethanol Blendededwil Blended wBagalkot Bioenergy Limited Unit -3.</td><td>Industry Noted & Thanks.</td></tr> </tbody> </table>	SL. NO.	Details of EC issued by M issued by Mo be revised/read as CC	INDUSTRY COMPLIANCE		Bifurcation of Distillery unitDistillery unit of Distillery plant from M/S MRN Cane Power (India) Limitd tida) Limited tenergy Limited Unit-3		1.	This has reference to 'ourence to youhis has reference to online proposal proposal o. IA/KA/IND2/293136/2022 for IA/KA/IND2/222242/202, d22242/2021, chnendment in Environmental August 2021 for eric for envir clearance (EC Identification no. clearance to the abo the above C21A022KA158864) vide dated 1.09.2021.	Industry Noted & Thanks.	2.	The Ministry of Environeof Environnehe Ministry of Environment Forest & Climate change has eamnge has exant Climate change has examined the proposal for Environmental Environmental Cropsal for Environmental Clearance to the proposed integratd ed integrated o the proposed expansion of of sugar plant from 500 t from 5000 Distillery unit from 65 KLPD to 400 10000 TCD, Distillery uitDistillery unitKLPD using C Heavy Molasses/B KLPD to 400 KLPD usg KLPD using leavy Molasses/ Sugar Syrup grain as Molasses/B Heavy Molsseavy Molassseed stock and a new captive Power Syrup grain as feed stoc as feed stock a'plant capacity of 8 MW under Ethanol Blended wil Blended wBagalkot Karnataka by M/S TruAlt (EBP) program at under Ethanol Blendededwil Blended wBagalkot Bioenergy Limited Unit -3.	Industry Noted & Thanks.
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3.	The project activities are covered under category 'A' of item (5g) Distilleries and (5j) Sugar industry of the schedule to the EIA, 2006 and requires appraisal at central level by the Sectorial Expert Appraisal Committee (EAC). The proposal has been submitted under the Ministries EIA Notification, 2006 amendment vide Notification no. S.O 345 (E) dated 17 th January 2019 & extension given to vide notifications S.O 750 (E), dated 2 nd March 2021. Accordingly, the proposal shall be appraised as category 'B2' project. It was informed that no litigation is pending against the proposal.	The project activities are covered under category A of item 5 (g) 'Distilleries' of the Schedule to the EIA, 2006 and requires appraisal at central level by the sectorial Expert Appraisal Committee (EAC). The Proposal has been submitted under the Ministry's EIA Notification, 2006 amendment vide Notification no. S.O. 345(E) dated 17th January 2019 & extensions given to it vide notifications S.O. 750(E) dated 17th February 2020, S.O 980(E) dated 2 nd March, 2021. Accordingly, the proposal shall be appraised as category 'B2' project. It was informed that no litigation is pending against the proposal.	Industry noted & confirming there is no any litigation pending.																																								
4.	Ministry had issued EC earlier vide letter No.1- 11011/411/2014-IA II (I) dated 29.08.2016 to the existing project for setting up of integrated industry with Sugar unit of 5000 TCD, Co- generation Power Plant of 35 MW and Distillery unit of 65 KLD capacity in favour of M/s. MRN Cane Power (India) Limited. It was informed that no litigation is pending against the proposal.	Ministry had issued EC earlier vide letter No. J-11011/411/2014-IA II (I) dated 29.08.2016 to the existing project for setting up of integrated industry with d Distillery unit of 65 KLD capacity in favour of TruAlt Bioenergy Limited (Unit -3). It was informed that no litigation is pending against the proposal	Industry noted & confirming there is no any litigation pending.																																								
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			expanded CFO of 200 KLPD towards KSPCB office & it is in approval stage.	
6.	Existing land area is 503710 m ² (124 Acres 19 Guntas) ; out of which land converted for industrial use is 412450 m ² (101 Acres 37 Guntas) and remaining expansion shall be within the existing land available for industrial use. Industry has already developed greenbelt in an area of 33 % i.e., 137800 m ² (34 Acres 02 Guntas) out of total area of the project.	Existing land area 503710 m ² (124 Acres 19 Guntas). Out of which Distillery is developed in an area of 12.65 Acres. Out of which, the green belt is 4.8 acres accounting for 37.94 % of the total area of the distillery. No. of Plantation to be planted - 2500 plants / Hectare = 4850 nos. Actual Plantation has been done =4000nos. Deficit is 850 nos., which will be planted by June, 2023.	The mentioned land area is being developed gradually as mentioned. Industry has completed the plantation of 5000 nos. of plants.	
7.	The estimated Project cost is Rs.830.47 cores including existing investment of Rs.590.47 crores. Total capital cost earmarked towards environmental pollution control measures after expansion is Rs.41.92 crores and the recurring cost (operation and maintenance) shall be Rs. 0.93 crores per annum. Total employment shall be 372 persons as direct & 66 persons indirect after expansion. Industry proposes to allocate Rs. 2.4 crores towards Corporate Environment Responsibility.	The estimated project cost is Rs 361.88 crores including existing investment of Rs. 135.88 crores. Total capital cost earmarked towards environmental pollution control measures after expansion is Rs. 41.92 crores and the recurring cost (operation and maintenance) shall be Rs. 0.93 crores per annum. Total employment shall be shall be 372 persons as direct & 66 persons indirect after expansion.	Industry projected the actual cost of the project & CA certificate submitted during the application for CFO.	
8.	There are no national parks, wild life sanctuaries, Biosphere reserves, Tiger/Elephant reserves, wild life Corridors etc. within 10 km distance From the project site. River Malaprabha is Flowing at a distance of 6 km in south direction.	There are no national parks, wild life sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves, Wild life Corridors etc. within 10 km distance from the project site. River Malaprabha is flowing at a distance of 6 km in South direction.	There is no national parks, wild life sanctuaries, Biosphere Reserves, Tiger/Elephant Reserves, Wild life Corridors etc. within 10 km distance from the project site. Water source for the industry is from Malprabha River.	There is no
9.	As PUC is a B2 project baseline ambient air quality monitoring is not required. However, ambient air quality monitoring is carried out by the industry as per the conditions of the consent issued by KSPCB. The monitoring data during December 2020 indicate	The monitoring data during December 2020 indicate PM10 (86.02 pg/m ³), PM2.5 (41.28 pg/m ³), SO2 (6.74 pg/m ³)and NOX (13.09 pg/m ³). AAQ modelling study for point source emissions indicates that the maximum incremental GLC safter the proposed project would be 3.58	Recent ambient air quality analysis report done by NABL accredited laboratory and submitted reports regularly to KSPCB, Bangalore	

PM10 (86.02 ug/m³), PM2.5 (41.28 ug/m³), SO₂ (6.74 ug/m³) and NO_x (13.09 ug/m³) AAQ modeling study for point source emissions indicates that the maximum incremental GLCs after the proposed project would be 3.58 ug/m³, 1.48 ug/m³ and 0.95 ug/m³ with respect to PM10, SO₂ and NO_x respectively. The resultant concentrations are within the National Ambient Air Quality Standards (NAAQS).

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office. Recently submitted few reports attached as **Annexure-I**.

10. Total Water requirement in Sugar, Co-Generation Plant and distillery unit is given in the Table below and fresh water shall be met from Malaprabha River:

(a) Fresh water requirement by Sugar & Co-Generation plant:					
Sl. No.	Particular	Fresh Water in KLD	Recycled water in KLD	Total Water Requirement in KLD	
1.	Sugar Plant of 10,000 TCD & Co-Gen Plant of 35 MW	660	1710	2370	
(b) Fresh water requirement by Distillery Unit 200 KLPD & Captive Power Plant of 8 MW:					
	Combination of production in 200 KLPD Distillery	Fresh Water In KLD	Recycled Water in KLD	Total Water Requirement in KLD	
1	Using C-Heavy Molasses	702	3.51	1123	1825
2	Using B-Heavy Molasses	628	3.14	1201	1829
3	Using sugar syrup	473	2.37	1297	1770
(c) Domestic Use (Sugar & Co-gen plant: 10 KLD ; Distillery: 10 KLD = 20 KLD)					
(d) Gardening = 40 KLD					

Domestic Sewage of 8 KLD from Sugar plant and 8.5 KLD from Distillery unit shall be treated in septic tank followed by soak pits. **In Sugar & Cogeneration Plant:** Excess condensate water generated from sugarcane process is 1166 KLD. The other effluents viz. process cooling tower blowdown of 770 KLD, Co-Gen cooling tower blowdown of 195 KLD, Boiler blowdown of 70 KLD and DM regenerated of 184 KLD shall be treated in Sugar plant CPU of 2400 KLD capacity. Treated water from CPU shall be reused for process makeup, Co-Gen CT makeup and remaining quantity along with sugar process effluent of 453 KLD treated in the sugar ETP of 1000 KLD capacity shall be used for greenbelt development and for agriculture on land of 22 acres of owned by the company director. **In Distillery**

Total Water requirement in distillery unit is given in the Table below and fresh water shall be met from Malaprabha River:

(a) Fresh water requirement by Distillery & Captive power plant:					
	Combination of production in 200 KLPD Distillery	Fresh Water In KLD	KL/KL of Ethanol	Recycled Water in KLD	Total Water Requirement in KLD
1	Using C-Heavy Molasses	702	3.51	1123	1825
2	Using B-Heavy Molasses	628	3.14	1201	1829
3	Using sugar syrup	473	2.37	1297	1770
(c) Domestic Use (Sugar & Co-gen plant: 10 KLD ; Distillery: 10 KLD = 20 KLD)					

Domestic Sewage of 8.5 KLD from Distillery unit shall be treated in sewage treatment plant.

In Distillery Unit & Captive Power Plant: The raw spent wash of 2400 KLD (6 kL/kL of Alcohol) generated from C-Heavy / B-Heavy / Syrup shall be stored in spent wash lagoons and shall be concentrated by evaporation in MEE. Concentrated Spent wash generated from distillery using C-Heavy Molasses shall be 713 KLD (1.78 kL/kL of Alcohol) or B-Heavy Molasses of 612 KLD (1.53 kL/kL of Alcohol) or Syrup of 408 KLD (1.02 kL/kL of Alcohol) and shall be used as fuel in the incineration boiler. Raw spent wash 2400 KLD (6 kL/kL of Alcohol) generated from distillery using grain as feedstock shall be treated in decanter and thin slop of 1448 KLD (3.62 kL/kL of Alcohol) shall be sent to drier to produce DDGS.

Condensate from MEE and spent lees shall be treated along with other lean effluents viz., DM regenerate, boiler blowdown,

Industry obtained water withdrawal permission from irrigation department, Government of Karnataka and the required fresh water usage is restricted as mentioned in the table.

Domestic Sewage will be treated in Septic Tank followed by Soak Pits, constructed as per standard design of IS 2470 Part-I & Part-II.

Industry already constructed suitable treatment plants on higher capacities to treat all waste water and excess condensate generated from the industry. The treated effluent is being used for agriculture & green belt development. The treated excess condensate is being reused for process purpose and cooling tower makeup. Industry adopted Zero Liquid Discharge (ZLD) system in distillery unit by adopting MEE and Incineration Boiler. Process condensate will be treated in

		<p>Unit & Capacity Power Plant: The raw spent wash of 2400 KLD (6 KL/KL of Alcohol) generated from C-Heavy / B-Heavy / Syrup shall be stored in spent wash lagoons and shall be concentrated by Evaporation in MEE. Concentrated spent wash generated from distillery using C-Heavy molasses shall be 713 KLD (1.78 KL/KL of Alcohol) or B-Heavy Molasses of 612 KLD (1.53 KL/KL of Alcohol) or Syrup of 408 KLD (1.02 KL/KL of Alcohol) and shall be used as fuel in the incineration boiler. Raw spent wash 2400 KLD (6 KL/KL of Alcohol) generated from distillery using grain as feedstock shall be treated in decanter and thin slop of 1448 KLD (3.62 KL/KL of Alcohol) shall be sent to drier to produce DDGS. Condensate from MEE and spent lees shall be treated along with other lean effluents viz. DM regenerate, boiler blowdown, cooling tower bleed, lab washings and Scrubber in Distillery CPU. The existing distillery CPU OF 1470 KLD shall be upgraded to 2500 KLD capacity after expansion. The treated water from distillery CPU shall be recycled to process, cooling tower makeup and CO2 scrubber. ZLD concept shall be followed in distillery unit.</p>	<p>cooling tower bleed, Lab washings, Scrubber in distillery CPU. The existing distillery CPU of 1470 KLD shall be upgraded to 2500 KLD capacity after expansion. The treated water from distillery CPU shall be recycled to process, cooling tower makeup and CO2 scrubber. ZLD concept shall be followed in distillery unit</p> <p>PCTP and recycled back to process and cooling tower makeup. Industry having 1470 KLD distillery CPU separately to treat condensate water, spent lees and other lean effluents. At present industry constructed 400 KLPD distillery, for this existing CPU is sufficient to treat generated condensate water (expansion of CFO for the same was applied at KSPCB and recommended to issue CFO in committee of KSPCB). Treated condensate water is being recycled back to process and cooling tower makeup. ZLD concept already adopted for distillery of 400 KLPD capacity.</p>
11.		<p>Power requirement after expansion shall be 16 MW and 4.5 MW for sugar plant and distillery unit respectively and shall be met from Co-Generation plant and Captive power plant. Existing unit has one 1250 kVA DG set and no DG set is proposed in expansion proposal. In the existing sugar plant, there is one 165 TPH Co-Gen Boiler using Bagasse as fuel with ESP and a stack of height 85 m as APC measure. For the distillery, one 52 TPH incinerator boiler using Concentrated spent wash supported with Bagasse as fuel is attached to Bag filter and a stack of height 85 m. Existing APC are sufficient for controlling the particulate emissions within the statutory limit of 115 mg/Nm³ even after expansion.</p>	<p>Power requirement after expansion shall be 16 MW For the distillery, one 52 TPH incinerator boiler using Concentrated spent wash supported with Bagasse as fuel is attached to Bag filter and a stack of height 85 m. Existing APC are sufficient for controlling the particulate emissions within the statutory limit of 115 mg/Nm³ even after expansion.</p> <p>Industry adopted own power generation from sugar Co-Generation plant of 35 MW and from distillery captive power plant of 8 MW capacity. Suitable chimney height 85 m provided and ESP installed for 165 TPH and Bag Filter installed for 52 TPH as APC equipment. Emissions are within the limits prescribed by the Board. Emission analysis reports are</p>

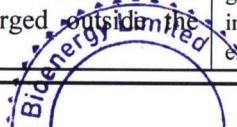
			being submitted to Regional Office regularly. Annexure - II																																									
12.	Details of Process emissions generation and its management.	Details of Process emissions generation and its management: - CO2 from fermentation shall be recovered by a dedicated CO2 bottling plant.	Industry will be outsourced to recover CO2 from Fermentation process.																																									
13.	Details of Solid waste/Hazardous waste generation and its management: <table border="1"> <thead> <tr> <th>Solid waste</th> <th>Quantity in T/Day</th> <th>Mode of disposal</th> </tr> </thead> <tbody> <tr> <td>Bagasse Press mud</td> <td>3200</td> <td>Used as fuel in boilers.</td> </tr> <tr> <td>Press mud</td> <td>360</td> <td>Raw material for composting.</td> </tr> <tr> <td>Boiler ash — Co-gen</td> <td>35-45</td> <td>Boiler ash to be handed over to Fertilizer industry for value addition to fertilizer.</td> </tr> <tr> <td>Boiler ash — Distillery</td> <td>35-45</td> <td>Used for Land filling.</td> </tr> <tr> <td>Yeast Sludge</td> <td>45-50</td> <td></td> </tr> <tr> <td>ETP Sludge</td> <td>5-10</td> <td></td> </tr> <tr> <td>Lime Sludge</td> <td>10-12</td> <td></td> </tr> </tbody> </table>	Solid waste	Quantity in T/Day	Mode of disposal	Bagasse Press mud	3200	Used as fuel in boilers.	Press mud	360	Raw material for composting.	Boiler ash — Co-gen	35-45	Boiler ash to be handed over to Fertilizer industry for value addition to fertilizer.	Boiler ash — Distillery	35-45	Used for Land filling.	Yeast Sludge	45-50		ETP Sludge	5-10		Lime Sludge	10-12		Details of Solid waste/Hazardous waste generation and its management: <table border="1"> <thead> <tr> <th>Solid waste</th> <th>Quantity in T/Day</th> <th>Mode of disposal</th> </tr> </thead> <tbody> <tr> <td>Boiler ash — Co-gen</td> <td>35-45</td> <td>Boiler ash to be handed over to Fertilizer industry for value addition to fertilizer.</td> </tr> <tr> <td>Boiler ash — Distillery</td> <td>35-45</td> <td></td> </tr> <tr> <td>Yeast Sludge</td> <td>45-50</td> <td></td> </tr> <tr> <td>ETP Sludge</td> <td>5-10</td> <td></td> </tr> <tr> <td>Lime Sludge</td> <td>10-12</td> <td>Used for Land filling.</td> </tr> </tbody> </table>	Solid waste	Quantity in T/Day	Mode of disposal	Boiler ash — Co-gen	35-45	Boiler ash to be handed over to Fertilizer industry for value addition to fertilizer.	Boiler ash — Distillery	35-45		Yeast Sludge	45-50		ETP Sludge	5-10		Lime Sludge	10-12	Used for Land filling.
Solid waste	Quantity in T/Day	Mode of disposal																																										
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Press mud	360	Raw material for composting.																																										
Boiler ash — Co-gen	35-45	Boiler ash to be handed over to Fertilizer industry for value addition to fertilizer.																																										
Boiler ash — Distillery	35-45	Used for Land filling.																																										
Yeast Sludge	45-50																																											
ETP Sludge	5-10																																											
Lime Sludge	10-12																																											
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Lime Sludge	10-12	Used for Land filling.																																										
14.	Certified compliance report has been issued been issued by IRO, Bangalore vide File No. EP/12.1/2016-17/04/KAR/110 dated 19.01.2021 and found status of compliance to be 'Satisfactory'.	Certified compliance report has been issued by IRO, Bangalore vide File No. EP/12.1/2016-17/04/KAR/110 dated 19.01.2021 and found status of compliance to be 'Satisfactory'.	Noted and Thanks.																																									
15.	As per OM dated 16th June, 2021, PP has submitted self- certification in the form of affidavit declaring that the proposed expansion of 335 KLPD will be for manufacturing of fuel ethanol only.	As per OM dated 16th June, 2021, PP has submitted self-certification in the form of affidavit declaring that the proposed expansion of 335 KLPD will be for manufacturing of fuel ethanol only.	Agreed and Accepted the condition.																																									
16.	The proposal was considered by the EAC in its 39th meeting held during 17th18th August, 2021 in the Ministry, wherein the project proponent and their consultant M/s. Samrakshan presented the EMP report as per the PFR. The Committee found the EMP report complying with the PFR and recommended the project for grant of environmental clearance	The proposal was considered by the EAC in its 39th meeting held during 17th18th August, 2021 in the Ministry, wherein the project proponent and their consultant M/s. Samrakshan presented the EMP report as per the PFR. The Committee found the ENIP report complying with the PFR and recommended the project for grant of environmental clearance.	Noted and Thanks.																																									
17.	The EAC, constituted under the provision of the EIA Notification, 2006 and comprising of Experts Members/domain experts in various fields, have examined the proposal submitted by the Project Proponent in desired form along with EIA/EMP report prepared and submitted by the Consultant accredited by the QCI/ NABET on behalf of the Project Proponent.	The EAC, constituted under the provision of the EIA Notification, 2006 and comprising of Experts Members/domain experts in various fields, have examined the proposal submitted by the Project Proponent in desired form along with EIA/EMP report prepared and submitted by the Consultant accredited by the QCI/ NABET on behalf of the Project Proponent.	Agreed the condition.																																									



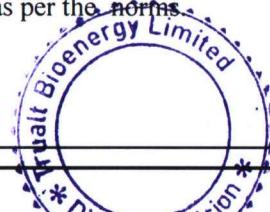
		<p>The EAC noted that the Project Proponent has given undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the EIA/EMP report. If any part of data/information submitted is found to be false/ misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.</p>	<p>The EAC noted that the Project Proponent has given undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the EIA/ENIP report. If any part of data/information submitted is found to be false/ misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.</p>	
18.		<p>The Committee has also deliberated on the CER plan and found to be addressing the issues in the study area. The EAC has deliberated the proposal and has made due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC have found the proposal in order and have recommended for grant of environmental clearance.</p>	<p>The Committee has also deliberated on the CER plan and found to be addressing the issues in the study area. The EAC has deliberated the proposal and has made due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC have found the proposal in order and have recommended for grant of environmental clearance.</p>	<p>Noted and Thanks for recommendations.</p>
19.		<p>The environmental clearance granted to the project/activity is strictly under the provisions of the EIA Notification 2006 and its amendments. It does not tantamount/construe to approvals/consent/ permissions etc. required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project. The project proponent shall obtain necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution Act, 1981, as applicable from time to time, from the State Pollution Control Board, prior to construction & operation of the project.</p>	<p>The environmental clearance granted to the project/activity is strictly under the provisions of the EIA Notification 2006 and its amendments. It does not tantamount/construe to approvals/consent/ permissions etc. required to be obtained or standards/conditions to be followed under any other Acts/Rules/ Subordinate legislations, etc., as may be applicable to the project. The project proponent shall obtain necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981 as applicable from time to time, from the State Pollution Control Board, prior to construction & operation of the project.</p>	<p>Industry obtained all necessary permissions as per Water (Prevention and control of pollution) Act, 1974 and the Air (prevention and Control of pollution) Act, 1981 from time to time from the concern authority. Industry now obtained CFO with capacity of 200 KLD & applied for rest 200 KLPD expanded capacity of CFO towards KSPCB & now it is approval stage.</p>



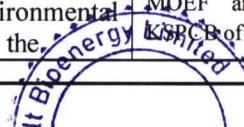
	<p>20.</p>	<p>Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate Change hereby accords environmental clearance for project proposed integrated expansion of sugar plant from 5,000 TCD to 10,000 TCD, Distillery unit from 65 KLPD to 400 KLPD using C-heavy molasses /B- heavy molasses / sugar syrup /grains as feedstock and a new Captive power plant capacity of 8 MW under Ethanol blended with Petrol (EBP) program at Bagalkot, Karnataka by M/s MRN Cane Power (India) Limited, under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under: -</p> <p>A. Specific condition:</p> <p>(i) As per OM dated 16th June, 2021, project falls in category B2 and the proposed additional capacity of 335 KLPD shall be only be used for fuel ethanol manufacturing as per self-certification in form of an affidavit by the Project Proponent</p> <p>(ii) The company shall comply with all the environmental protection measures and safeguards Proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.</p> <p>(iii) The project proponent will treat and reuse the treated water within the integrated industry and no waste or treated water shall be discharged outside the premises.</p>	<p>Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate Change hereby accords environmental clearance for project proposed expansion, Distillery unit from 65 KLPD to 400 KLPD using C-heavy molasses /B- heavy molasses / sugar syrup /grains as feedstock and a new Captive power plant capacity of 8 MW under Ethanol blended with Petrol (EBP) program at Bagalkot, Karnataka by M/s TruAlt Bioenergy Limited (Unit 3), under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under: -</p> <p>A. Specific condition:</p> <p>(i) As per OM dated 16th June, 2021, project falls in category B2 and the proposed additional capacity of 335 KLPD shall be only be used for fuel ethanol manufacturing as per self-certification in form of an affidavit by the Project Proponent. Provided that subsequently if it is found that the ethanol, produced based on the EC granted as per this dispensation, is not being used completely for EBP Programme, or if ethanol is not being produced, or if the said distillery is not fulfilling the requirements based on which the project has been appraised as category B2 project, the EC shall stand cancelled.</p> <p>(ii) The company shall comply with all the environmental protection measures and safeguards Proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.</p> <p>(iii) The project proponent will treat and reuse the treated water within the integrated industry and no waste or treated water shall be discharged outside the premises.</p>	<p>Noted the granted expansion production capacities.</p> <p>Industry implemented as per the conditions mentioned in EC.</p> <p>Industry implemented & complied all the conditions mentinoed.</p> <p>Industry adopted well designed CPU to treat condensate & lees generated from the industry. The treated effluent will be reused</p>
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			<p>(iv) Total fresh water requirement for the integrated industry shall not exceed be 2124 KLPD which shall be met from Malaprabha river. Prior permission shall be obtained from the concerned regulatory authority/Irrigation division in this regard, and renewed from time to time. No ground water recharge shall be permitted within the premises. Rainwater shall be collected in storage ponds and utilized for plant activities. Ground water monitoring shall be done regularly and report is to be submitted to concerned authorities regularly.</p> <p>(v) The spent wash shall be concentrated by evaporation in MEE and shall be used as fuel in the incineration boiler.</p> <p>(vi) CO₂ generated from the process shall be bottled/made solid ice and utilized/sold to authorized vendors.</p> <p>(Vii) Occupational Health Centre for surveillance of the worker's health shall be set up. The health data shall be used in deploying the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.</p> <p>(Viii) Training shall be imparted to all employees on safety and health aspects of chemicals handling. Safety and visual reality training shall be provided to employees.</p> <p>ix) The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the norms.</p>	<p>for process and cooling tower makeup within the premises.</p> <p>Industry made all efforts to reduce fresh water intake from river to process and total fresh water will not exceed 2124 KLPD. Industry taken prior permission from irrigation department for fresh water withdrawal from Malaprabha river. Industry already made rain water harvesting system and same water is being collected in pond and reusing for industry process purpose.</p> <p>The generated spent wash from distillery is being concentrated through MEE and the concentrated thick slop will be used in existing 52 TPH incineration Boiler as fuel along with bagasse/coal.</p> <p>Industry will be outsourced to recover CO₂ from Fermentation process.</p> <p>Industry conducting health checkup camps every year for all category workers and keeping records of individuals. PPE kits provided like safety Shoes, Goggles, Masks, Helmets, Ear plugs, etc.</p> <p>Industry every year conducting safety training from district fire station department with live demonstration in front of employees.</p> <p>Firefighting system and fire hydrant system adopted throughout the industry to mitigate fire if any. In-plant Training also provided to the workers.</p> <p>Industry obtained PESO license certificate from the concerned authority.</p> <p>Industry itself having incineration boiler to burn organic residues. ETP sludge, Yeast sludge, Boiler ash &</p>
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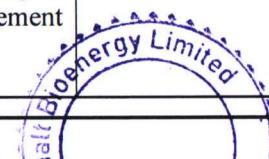
		<p>(x) Process organic residue and spent carbon, if any, shall be sent to Cement other suitable industries for its incinerations. ETP sludge, process inorganic & evaporation salt shall be disposed of to the TSDF.</p> <p>xi) The company shall undertake waste minimization measures as below (a) Metering and control of quantities of active ingredients to minimize waste; (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. (e) Venting equipment through vapour recovery system. (f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.</p>	<p>(x) Process organic residue and spent carbon, if any, shall be sent to Cement other suitable industries for its incinerations. ETP sludge, process inorganic & evaporation salt shall be disposed of to the TSDF.</p> <p>xi) The company shall undertake waste minimization measures as below (a) Metering and control of quantities of active ingredients to minimize waste; (b) Reuse of by-products from the process as raw materials or as raw material substitutes in other processes. (c) Use of automated filling to minimize spillage. (d) Use of Close Feed system into batch reactors. (e) Venting equipment through vapour recovery system. (f) Use of high pressure hoses for equipment clearing to reduce wastewater generation.</p>	<p>other organic waste will be sold to IFFCO (South Indian Potash) fertilizer manufacturing company for value addition.</p> <p>(a) Flow meters installed in all inlet and outlet points to quantify the waste.</p> <p>(b) Waste water after treatment is being reused for irrigation and condensate water after RO is recycling back to process and cooling tower makeup. Bagasse is being used as fuel in Boilers.</p> <p>(c) In all final products filling is made automated to minimize spillages.</p> <p>(d) All fermenters are Fed batch type with closed vessels and CO₂ will be recovered.</p> <p>(e) Steam vapor recovery system adopted in distillation and evaporation system.</p> <p>(f) Jet pressure cleaning is being used for equipment cleaning.</p>	<p>Industry has already developed greenbelt min. 3 to 6 lines with 5 m width in an area of 33 % i.e., 04 Acres 08 Guntas out of total area of the project along the plant periphery.</p>	<p>This unit belongs to TruAlt Bioenergy Ltd. group and having separate Foundation to take care of socioeconomic improvement in the surrounding villages. Paper cuttings on CER activities already submitted to Regional MOEF and Regional CPCB offices.</p>
		<p>(xii) The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map.</p> <p>(xiii) As per the Ministry's OM dated 30.09.2020 superseding the OM dated regarding the Corporate Environmental Responsibility, and as per the action plan proposed by the project proponent to address the socio-economic and environmental issues in the study area, the</p>	<p>(xii) The green belt of at least 5-10 m width shall be developed in nearly 33% of the total project area, mainly along the plant periphery. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department. Records of tree canopy shall be monitored through remote sensing map.</p> <p>(xiii) As per the Ministry's OM dated 30.09.2020 superseding the OM dated regarding the Corporate Environmental Responsibility, and as per the action plan proposed by the project proponent to address the socio-economic and environmental issues in the study area, the</p>			



	<p>project proponent, as committed, shall provide education funds canters/ support in nearby village's schools, support in health care facilities, drinking water supply and funds for miscellaneous activities like solar street lights, battery, solar panel etc., in the nearby villages. The action plan shall be completed within time as proposed.</p> <p>(xiv) There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products as per CPCB norms and no parking to be allowed outside on public places.</p> <p>(xv) Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.</p> <p>(xvi) Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue as discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.</p> <p>(xvii) A separate Environmental Management cell (having qualified person with Environmental Science/Environmental Engineering/Specialization in the project area) equipped with full-fledged laboratory facilities shall up to carry out the Environment management and Monitoring functions.</p>	<p>project proponent, as committed, shall provide education funds canters/ support in nearby village's schools, support in health care facilities, drinking water supply and funds for miscellaneous activities like solar street lights, battery, solar panel etc., in the nearby villages. The action plan shall be completed within time as proposed.</p> <p>(xiv) There shall be adequate space inside the plant premises earmarked for parking of vehicles for raw materials and finished products as per CPCB norms and no parking to be allowed outside on public places.</p> <p>(xv) Storage of raw materials shall be either stored in silos or in covered areas to prevent dust pollution and other fugitive emissions.</p> <p>(xvi) Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue as discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.</p> <p>(xvii) A separate Environmental Management cell (having qualified person with Environmental Science/Environmental Engineering/Specialization in the project area) equipped with full-fledged laboratory facilities shall up to carry out the Environment management and Monitoring functions.</p>	<p>Industry made separate parking area for ethanol carrying tankers, raw material vehicles inside the plant premises. & proper boards displayed at necessary places.</p> <p>Raw material storage in MS tanks with covered roof. Water Sprinkled/Sprayed on areas where material storage to avoid fugitive dust.</p> <p>Industry monitoring emissions and get analyzed through NABL accredited laboratory and found to be within norms. Effluent online continuous monitoring system installed and connected to CPCB and SPCB servers and giving consistent readings at actual. Flow meters and web camera also installed at slop inlet to incineration Boiler.</p> <p>Management recruited qualified Environmental Science personnel & made separate Environmental Management Cell. Industry already having a setup of well-equipped laboratory with modern instruments and apparatus to analyze the samples from treatment plant.</p>
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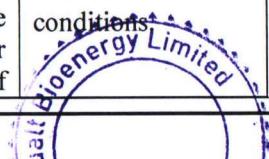


		<p>B. General Conditions</p> <p>(i) No further expansion or modifications in the plant, other than mentioned in the EIA notification 2006 and its amendments shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA as applicable to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.</p> <p>(ii) The energy source for lighting purpose shall be preferably LED based or advanced having preference in energy conservation and environment betterment.</p> <p>(iii) The overall noise levels in and around the plant area shall be kept well within the standards providing noise control measures including acoustic hoods, silencers, enclosures, etc. on all source of noise generation. The ambient noise levels shall confirm to the standards prescribed under the Environment (Protection) Act 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).</p> <p>(iv) The company shall undertake all relevant measures for improving the socioeconomic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.</p>	<p>B. General Conditions</p> <p>i) No further expansion or modifications in the plant, other than mentioned in the EIA notification 2006 and its amendments shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA as applicable to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.</p> <p>(ii) The energy source for lighting purpose shall be preferably LED based or advanced having preference in energy conservation and environment betterment.</p> <p>(iii) The overall noise levels in and around the plant area shall be kept well within the standards providing noise control measures including acoustic hoods, silencers, enclosures, etc. on all source of noise generation. The ambient noise levels shall confirm to the standards prescribed under the Environment (Protection) Act 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).</p> <p>(iv) The company shall undertake all relevant measures for improving the socioeconomic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.</p>	<p>Industry adhered to EIA notifications and its amendments and will not deviate or alter in the project specifications without prior approval of Ministry of Environment and Climate Change / SEIAA.</p> <p>Industry installed all lighting throughout the unit with LED based bulbs to save power consumption.</p> <p>Industry provided acoustic hoods, silencers and enclosures to all noise generating equipment and also provided PPE kit to the person nearby noise generating equipment. The industry always confirming the stipulated standard prescribed noise levels during day 75 dBA and night time 70 dBA. The ambient noise levels are within the limits, industry submitting monthly analysis reports on regular basis to Regional Office.</p> <p>Annexure III</p> <p>Industry having separate foundation in the name of Nirani (MRN) Group Foundation to take care of socioeconomic improvement in the surrounding villages. Newspaper clippings on CER activities attached as Annexure-IV.</p>
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		<p>(v) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management / pollution control measures shall not be diverted for any other purpose.</p> <p>(vi) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/ Municipal Corporation, Urban local body and the local NGO, if any, from whom suggestions/representations if any, were received while processing the proposal.</p> <p>vii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC and six monthly compliance status report shall be posted on website of the company.</p> <p>(viii) The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.</p> <p>(ix) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at website of the Ministry and</p>	<p>(v) The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management / pollution control measures shall not be diverted for any other purpose.</p> <p>(vi) A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/ Municipal Corporation, Urban local body and the local NGO, if any, from whom suggestions/representations if any, were received while processing the proposal.</p> <p>(vii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC and six monthly compliance status report shall be posted on website of the company.</p> <p>(viii) The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.</p> <p>(ix) The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at website of the Ministry and</p>	<p>Industry already earmarked sufficient funds towards environmental management and pollution control measures and will not divert the amount for any other purpose.</p> <p>Copy of the EC circulated to Gram Panchayat, Zilla Parishad/ Municipal Corporation, Urban local body and to the local NGO.</p> <p>Condition accepted and six monthly compliance report will be sent to State Pollution Board and also to Regional Office of MoEF&CC-Bengaluru.</p> <p>Environmental Statement for the financial year ending 31st March 2024 in Form-V submitted to KSPCB – Regional Office on 27th September 2024. Copy of the acknowledgement attached as Annexure-V.</p> <p>Industry has already given advertisement on project accorded Environmental Clearance letter on two local newspapers (English & Kannada) within seven days from</p>
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		<p>at https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.</p> <p>(x) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.</p> <p>(xi) The Environmental Clearance is granted subjected to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any as may be applicable to this project.</p>	<p>at https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.</p> <p>(x) The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.</p> <p>(xi) The Environmental Clearance is granted subjected to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any as may be applicable to this project.</p>	<p>the date of receipt of the EC copy. Copy of the advertisement attached as Annexure-VI.</p> <p>Noted and Followed.</p> <p>Noted and Accepted.</p>
21.		<p>The Ministry reserves the right to stipulated additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of the above conditions is not found satisfactory.</p>	<p>The Ministry reserves the right to stipulated additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of the above conditions is not found satisfactory.</p>	Condition Accepted.
22.		<p>Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act 1986.</p>	<p>Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act 1986.</p>	Noted & Agreed.
23.		<p>Any appeal against this environmental clearance shall lie with the National Green Tribunal if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act 2010.</p>	<p>Any appeal against this environmental clearance shall lie with the National Green Tribunal if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act 2010.</p>	Industry accepted the EC conditions, there is no objections.
24.		<p>The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of</p>	<p>The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of</p>	Noted the conditions.



		Pollution) Act 1974, the Air (Prevention & Control of Pollution) Act 1981, The Environment (Protection) Act 1986, the Hazardous Waste (Management, Handling and Transboundary Movement) Rules 2016 and the Public Liability Insurance Act 1991 read with subsequent amendments therein.	Pollution) Act 1974, the Air (Prevention & Control of Pollution) Act 1981, The Environment (Protection) Act 1986, the Hazardous Waste (Management, Handling and Transboundary Movement) Rules 2016 and the Public Liability Insurance Act 1991 read with subsequent amendments therein.	
	25.	This issue with the approval of the competent authority.	This issue with the approval of the competent authority.	Accepted with Thanks.
5.	<p>The proposal was appraised by the Expert Appraisal Committee (Industry-2) in its meeting ID- IA/IND2/13394/28/11/2022 held during 28th-29th November, 2022 and EAC meeting (Meeting ID: IA/IND2/13410/21/12/2022) held on 21st — 22nd December, 2022 respectively. The EAC, after detailed deliberations, recommended the amendment (Bifurcation Distillery Unit & Transfer of distillery plant from M/s. MRN Cane power (India) Limited to M/s. TruAlt Bioenergy Limited - Unit -3) in the existing EC with same validity period as mentioned in the EC letter as proposed by the project proponent subject to the following additional condition:</p> <p>(i) PP shall sensitize and create awareness among the people working within the project area as well as its surrounding area on the ban of Single Use Plastic in order to ensure the compliance of Notification published by MOEFCC on 12th August, 2021. A report along with photographs on the measures taken shall also be included in the six-monthly compliance report being submitted to concerned authority.</p> <p>(ii) Distillery unit- TruAlt Bioenergy Ltd (unit-3) occupies 12.65 Acres. Out of which, the green belt will be developed in 4.8 Acre accounting for 37.94 % of the total area of the distillery.</p> <ul style="list-style-type: none"> • No. of Plantation to be planted @2500 plants / Hectare = 4850 nos • Actual Plantation done is 4000 nos. • Deficit of 850 nos trees to be planted. PP shall ensure that the Deficit in Plantation shall be made up during the 2023 monsoon. <p>(iii) Domestic sewage generated from the plant premises shall be treated in the sewage Treatment Plant.</p> <p>(iv) Existing Bagasse fired boilers shall meet the particulate matter emissions within the statutory limit of 50 mg/Nm³. At no time, the emission shall exceed the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Performance assessment of pollution control devices/ systems will be conducted annually.</p> <p>(v) Adequate numbers of ground water quality monitoring stations by providing piezometers around the project area shall be set up. Sampling and trend analysis monitoring must be conducted on monthly basis and report submitted to SPCB and RO, MOEFCC.</p>	<p>Noted and Followed.</p> <p>The mentioned land area is already developed gradually as mentioned.</p> <p>Industry has planted 5000 no.s of plants as per conditions.</p> <p>Domestic Sewage will be treated in Septic Tank followed by Soak Pits, constructed as per standard design of IS 2470 Part-I & Part-II.</p> <p>Noted Followed % accepted the condition.</p> <p>Industry monitored on monthly basis & the reports attached as Annexure VII.</p>		



	<p>The ground water quality monitoring for pH, BOD, COD, Chloride, Sulphate and Total Dissolve Solids shall be monitored and report submitted to the Ministry's Regional Office.</p> <p>(vi) Storage of raw materials shall be either in silos or in covered areas to prevent dust pollution and other fugitive emissions. All stockpiles should be constructed over impervious soil and garland drains with catch pits to trap runoff material shall be provided. Biomass shall be stored in covered sheds and wind breaking walls/curtains shall be provided around biomass storage area to prevent its suspension during high wind speed. All Internal roads shall be paved. Industrial vacuum cleaner shall be provided to sweep the internal roads. The Air Pollution Control System shall be interlocked with process plant/machinery for shutdown in case of operational failure of Air Pollution Control Equipment.</p> <p>(vii) Continuous online (24x7) monitoring system for stack emissions/effluent shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to be transmitted to the CPCB and SPCB server. For online continuous monitoring of effluent, the unit shall install web camera with night vision capability and flow meters in the channel/drain carrying effluent within the premises.</p> <p>(viii) PP shall also comply with environmental conditions related to distillery unit stipulated in the Environment Clearance letter no. no 1- 11011/411/2014-IA II (I) dated 29.08.2016 has issued EC for establishment of 5000 TCD sugar plant, 65 KPPD Distillery and 35 MW Co-gen Power Plant.</p>	<p>Industry accepted & follow the condition. Industry already provided all internal roads with Tar.</p> <p>Photographs attached as Annexure VIII.</p> <p>Industry already installed continuous online Monitoring System & connected to CPCB/KSPCB server.</p>
6.	<p>Based on the proposal submitted by the project proponent as mentioned at para 4 above and recommendations of the EAC (Ind-2) as per para 5 above, the Ministry of Environment, Forest and Climate Change hereby accords approval to the proposed amendment (Bifurcation of the Distillery Unit & Transfer of distillery plant from M/s. MRN Cane power (India) Limited to M/s. TruAlt Bioenergy Limited -Unit-3) in the Environmental Clearance granted by the Ministry vide letter no 1- 11011/312/2021-IA II(I) dated 21st September, 2021 for the Integrated expansion of sugar plant from 5,000 TCD to 10,000 TCD, Distillery unit from 65 KLPD to 400 KLPD using C- heavy molasses / B- heavy molasses / sugar syrup / grains as feedstock and a new Captive power plant capacity of 8 MW under Ethanol blended with Petrol (EBP) program located at Bagalkot, Karnataka by M/s. MRN Cane Power (India) Limited as per Ministry's notification no. SO 1832 (E) dated 21st April, 2023 for splitting and transferring existing EC to two or more legal persons during the validity period. However, all other general terms & conditions and validity as mentioned in EC vide file no. J-11011/312/2021-IA II(I) dated 21st September, 2021 shall remain unchanged.</p>	Noted.
7.	<p>This issues with the approval of the competent authority.</p>	Noted



For TruAlt Bioenergy Limited, Unit-03.

Authorized Signatory



CIN: U74900KA2013PTC069193

**NICHROME TESTING LABORATORY
AND RESEARCH PRIVATE LIMITED**

170, 2nd MAIN JUDGES BUNGALOW ROAD, NARAYANPUR
DHARWAD, KARNATAKA, INDIA PIN: 580 008

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email: nicechem@gmail.com, website: nichromelabs.com

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Format No: NTLR/7.8/F/04-C/09

Page 1 of 1

TEST REPORT

Name of Customer and Address:
TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:
PO NO : 7200000055
Date : 30-11-2024

Sampling Location:
Near Main Gate

Sample Description:
PM₁₀ & PM_{2.5} Filter Papers, SO₂ & NO₂ Solutions

Report Number: NTLR/MAR/2025-26/162
Sample Number: NTLR/MAR/2025-26/162
Type of Sample: AIR – AMBIENT
Discipline : Chemical
Group: Atmospheric Pollution
Sample Collected by: Nichrome Testing Laboratory and Research Private Limited
Particulars of Sample Collected: Respirable Dust Sampler
Environmental Condition: Fine Particulate Sampler
Date of Collection: 30° C
Date of Sample Receipt: 19/03/2025
Date of Analysis Started: 19/03/2025
Date of Completion: 20/03/2025
Date of Report: 22/03/2025
Wind Direction: 22/03/2025
Specification Standard: South East
NAAQ

RESULTS

SL.NO	PARAMETERS	UNIT	SAMPLING METHOD	TEST METHOD	RESULT	STANDARDS
1	PM ₁₀	µg/m ³	IS 5182(Part-23)	IS 5182(Part-23)	61.9	100
2	PM _{2.5}	µg/m ³	IS 5182 (Part-24)	IS 5182(Part-24)	26.7	60
3	Sulphur di Oxide	µg/m ³	IS 5182(Part-2)	IS 5182(Part-2)	5.79	80
4	Oxides of Nitrogen	µg/m ³	IS 5182(Part-6)	IS 5182(Part-6)	11.1	80

Inference as per NAAQ Standards	Above tested parameters are conforming to standards.
---------------------------------	--

Authorized Signatory
Channabasappa Maikar (Chemical)



-:END OF REPORT:-

Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with Customer Care Cell.



CIN: U74900KA2013PTC069193

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GOVERNMENT AND PRIVATE AGENCIES

NICHROME TESTING LABORATORY AND RESEARCH PRIVATE LIMITED

170, 2nd MAIN JUDGES BUNGALOW ROAD, NARAYANPUR
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Format No: NTLR/7.8/F/04-C/09

Page 1 of 1

TEST REPORT

Name of Customer and Address:
TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:
PO NO : 7200000055
Date : 30-11-2024

Sampling Location:
Near Distillery

Sample Description:
PM₁₀ & PM_{2.5} Filter Papers, SO₂ & NO₂ Solutions

Report Number: NTLR/MAR/2025-26/163
Sample Number: NTLR/MAR/2025-26/163
Type of Sample: AIR – AMBIENT
Discipline : Chemical
Group: Atmospheric Pollution
Sample Collected by: Nichrome Testing Laboratory and Research Private Limited
Particulars of Sample Collected: Respirable Dust Sampler
Environmental Condition: Fine Particulate Sampler
Date of Collection: 30° C
Date of Sample Receipt: 19/03/2025
Date of Analysis Started: 19/03/2025
Date of Completion: 20/03/2025
Date of Report: 22/03/2025
Wind Direction: 22/03/2025
Specification Standard: South East
NAAQ: NAAQ

RESULTS

SL.NO	PARAMETERS	UNIT	SAMPLING METHOD	TEST METHOD	RESULT	STANDARDS
1	PM ₁₀	µg/m ³	IS 5182(Part-23)	IS 5182(Part-23)	70.2	100
2	PM _{2.5}	µg/m ³	IS 5182 (Part-24)	IS 5182(Part-24)	24.3	60
3	Sulphur di Oxide	µg/m ³	IS 5182(Part-2)	IS 5182(Part-2)	5.13	80
4	Oxides of Nitrogen	µg/m ³	IS 5182(Part-6)	IS 5182(Part-6)	10.4	80
Inference as per NAAQ Standards		Above tested parameters are conforming to standards.				


Authorized Signatory

Channabasappa Maikar (Chemical)



-:END OF REPORT:-

Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced. Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with Customer service Coordinator.



CIN: U74900KA2013PTC069193

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Format No: NTLR/7.8/F/04-C/09

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TEST REPORT

Name of Customer and Address:
TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:
PO NO : 7200000055
Date : 30-11-2024

Sampling Location:
Near Fermentation

Sample Description:
PM₁₀ & PM_{2.5} Filter Papers, SO₂ & NO₂ Solutions

Report Number: NTLR/MAR/2025-26/164
Sample Number: NTLR/MAR/2025-26/164
Type of Sample: AIR – AMBIENT
Discipline : Chemical
Group: Atmospheric Pollution
Sample Collected by: Nichrome Testing Laboratory and Research Private Limited
Particulars of Sample Collected: Respirable Dust Sampler
Environmental Condition: Fine Particulate Sampler
Date of Collection: 30° C
Date of Sample Receipt: 19/03/2025
Date of Analysis Started: 19/03/2025
Date of Completion: 20/03/2025
Date of Report: 22/03/2025
Wind Direction: 22/03/2025
Specification Standard: South East
NAAQ: NAAQ

RESULTS

SL.NO	PARAMETERS	UNIT	SAMPLING METHOD	TEST METHOD	RESULT	STANDARDS
1.	PM ₁₀	µg/m ³	IS 5182(Part-23)	IS 5182(Part-23)	57.9	100
2	PM _{2.5}	µg/m ³	IS 5182 (Part-24)	IS 5182(Part-24)	21.4	60
3	Sulphur di Oxide	µg/m ³	IS 5182(Part-2)	IS 5182(Part-2)	4.40	80
4	Oxides of Nitrogen	µg/m ³	IS 5182(Part-6)	IS 5182(Part-6)	9.72	80

Inference as per NAAQ Standards	Above tested parameters are conforming to standards.
---------------------------------	--

Authorized Signatory
Channabasappa Maikar (Chemical)



-END OF REPORT-

Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with our laboratory. 10. All the results are subject to audit.



CIN: U74900KA2013PTC069193

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Format No: NTLR/7.8/F/03-C/09

Page 1 of 1

TEST REPORT

Name of Customer and Address:

TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:

PO NO : 7200000055

Date : 30-11-2024

Sampling Location:

52 TPH Boiler

Sample Description:

Thimble, SO₂ & NO₂ Solution

Report Number:

NTLR/MAR/2025-26/165

Sample Number:

NTLR/MAR/2025-26/165

Type of Sample:

STACK

Discipline :

Chemical

Group:

Atmospheric Pollution

Sample Collected by:

Nichrome Testing Laboratory and

Research Private Limited

Stack Sampler & Flue Gas Analyzer

30° C

Particulars of Sample Collected:

19/03/2025

Environmental Condition:

19/03/2025

Date of Collection:

20/03/2025

Date of Sample Receipt:

22/03/2025

Date of Analysis Started:

22/03/2025

Date of Completion:

22/03/2025

Date of Report:

22/03/2025

Sample Condition:

Satisfactory

Specification Standard:

KSPCB

GENERAL DETAILS

Fuel Used	Thick Spent Wash+Bagasse
Height (m)	85
Diameter (m)	2.15
Stack Temperature °C	135
Ambient Temperature °C	30
Flue Gas Velocity (m/sec.)	9.33
Cross Sectional Area(m²)	3.7312
Quantity of flue gas discharged into atmosphere(Nm³/h)	93957.2

RESULTS

SL.NO	PARAMETERS	UNIT	SAMPLING METHOD	TEST METHOD	RESULT	STANDARDS
1	Particulate Matter	mg/Nm ³	IS 11255 (Part 1)	IS 11255 (Part 1)	122.4	150
2	Sulphur dioxide	mg/Nm ³	IS 11255 (Part 2)	IS 11255 (Part 2)	10.2	Not Specified
3	Oxides of Nitrogen	mg/Nm ³	IS 11255 (Part 7)	IS 11255 (Part 7)	35.4	Not Specified

Inference as per KSPCB Standards	Above tested parameters are conforming to standards.
----------------------------------	--

-END OF REPORT-



Authorized Signatory
Channabasappa Maikar (Chemical)

Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with us.



CIN: U74900KA2013PTC069193

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NICHROME TESTING LABORATORY AND RESEARCH PRIVATE LIMITED

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Page 1 of 1

TEST REPORT

Name of Customer and Address:

TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:

PO NO : 7200000055
Date : 30-11-2024

Sample Description:

Noise Data

Report Number:

NTLR/MAR/2025-26/166 To167

Sample Number:

NTLR/MAR/2025-26/166 To167

Type of Sample:

AMBIENT NOISE (DAY)

Discipline :

Chemical

Group:

Atmospheric Pollution

Sample Collected by:

Nichrome Testing Laboratory and

Sampling Method:

Research Private Limited

Particulars of Sample Collected:

IS 9989: 2014

Environmental Condition:

Noise Level Meter

Sampling From:

30° C

Sampling Till:

Date: 19/03/2025

Date of Sample Receipt:

Date: 19/03/2025

Date of Report:

19/03/2025

Specification Standard:

20/03/2025

KSPCB Standards

RESULTS

S.No	Sampling Location	Sample Code	Time Frequency	Results (Day Time)			
				Maximum in dB (A) Leq	Minimum in dB (A) Leq	Leq in dB (A)	Permissible Limits in dB (A) Leq
1	Near Main Gate	166	10:00 am To 10:15 am	76.2	65.5	72.9	75 (06:00 am To 10:00 pm)
2	Near Process Area	167	10:20 am To 10:35 am	71.4	64.5	69.2	

Inference as per KSPCB Standards

Above tested parameter is conforming to standards.


Authorized Signatory

Channabasappa Maikar (Chemical)



-:END OF REPORT:-

Note:

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Page 1 of 1

TEST REPORT

Name of Customer and Address:
TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:
PO NO : 7200000055
Date : 30-11-2024

Sample Description:
Noise Data

Report Number: NTLR/MAR/2025-26/168 To169
Sample Number: NTLR/MAR/2025-26/168 To169
Type of Sample: AMBIENT NOISE (NIGHT)
Discipline : Chemical
Group: Atmospheric Pollution
Sample Collected by: Nichrome Testing Laboratory and Research Private Limited
Sampling Method: IS 9989: 2014
Particulars of Sample Collected: Noise Level Meter
Environmental Condition: 30° C
Sampling From: Date: 19/03/2025
Sampling Till: Date: 19/03/2025
Date of Sample Receipt: 19/03/2025
Date of Report: 20/03/2025
Specification Standard: KSPCB Standards

RESULTS

S.No	Sampling Location	Sample Code	Time Frequency	Results (Night Time)			
				Maximum in dB (A) Leq	Minimum in dB (A) Leq	Leq in dB (A)	Permissible Limits in dB (A) Leq
1	Near Main Gate	168	10:00 pm To 10:15 pm	68.7	60.2	65.2	70 (10:00 pm To 06:00 am)
2	Near Process Area	169	10:20 pm To 10:35 pm	63.4	58.5	60.7	

Inference as per KSPCB Standards	Above tested parameter is conforming to standards.
----------------------------------	--


Authorized Signatory
Channabasappa Maikar (Chemical)



-END OF REPORT-

Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with

ಇಲ್ಲಿ.

ಸೋಂಕು ತಡೆಗೆ ನಿರಾಣ ಘೋಂಡೇಷನ್ ನೆರವು ₹1 ಕೋಟಿ ಮೌಲ್ಯದ ಸ್ವಾನಿಟ್ಟೆಸರ್ ಪೂರ್ವಕೆ

ಪ್ರಜಾವಾಣಿ ವಾರ್ತೆ

ದೀರ್ಘಿಗೆ ಕೋರೊನಾ ವೇರಿಸ್
ಸೋಂಕು ತಡೆಗಟ್ಟಲು
ಸ್ವಾನಿಟ್ಟೆಸರ್ಗಳ ಅಗತ್ಯ ಇದ್ದು, ಸದ್ಯ
ಮಾರುಕಟ್ಟೆಯಲ್ಲಿ ತೀವ್ರ ಅಭಾವ
ಉಂಟಾಗಿದೆ. ಅದ್ದರಿಂದ ನಿರಾಣ
ಘೋಂಡೇಷನ್‌ನಿಂದ ₹1 ಕೋಟಿ
ಮೌಲ್ಯದ ಸ್ವಾನಿಟ್ಟೆಸರನ್ನು ಮತ್ತೊಳ್ಳುತ್ತೇ
ಉಚಿತವಾಗಿ ಪೂರ್ವಸಲಾಗುವುದು
ಎಂದು ಶಾಸಕ ಮುರುಗೇಶ ನಿರಾಣ
ಹೇಳಿದರು.

ದೀರ್ಘಿಗಿಯಲ್ಲಿ ಸೋಮವಾರ
ನಡೆದ ಮತ್ತೊಳ್ಳುದ ಪ್ರಮುಖ
ಅಧಿಕಾರಿಗಳ ಸಭೆಯಲ್ಲಿ ಸ್ವಾನಿಟ್ಟೆಸರ್
ವಿತರಕರೆಗೆ ಜಾಲನೆ ನೀಡಿ ಅವರು
ಮಾತನಾಡಿದರು.

ಶಿಪ್ರ ಮಾಸ್ಟ್ರಿಗಳನ್ನು ಪೂರ್ವ



ದೀರ್ಘಿಗಿಯಲ್ಲಿ ಸೋಮವಾರ ಶಾಸಕ ಮುರುಗೇಶ ನಿರಾಣ ಸ್ವಾನಿಟ್ಟೆಸರ್ ವಿತರಕರೆಗೆ
ಜಾಲನೆ ನೀಡಿದರು

ಉಗುವುದು. ಗ್ರಾಮ ಮತ್ತು
ಪಟ್ಟಣಗಳ ಪ್ರಮುಖ ಸ್ಥಳಗಳಲ್ಲಿ
ಒಂದನ್ನು ಗುಂಪಾಗಿ ಕೂರುವುದನ್ನು
ತಿಳಿಸಲು ಸುಟ್ಟ ಎಣ್ಣೆ ಹಾಕಲಾಗುತ್ತಿದೆ.
ಅಂತಹ ಎಣ್ಣೆ ನಮ್ಮೆಲ್ಲಿ
ಲಭ್ಯವಿದ್ದು, ಅಗತ್ಯವಿದ್ದವರು

ಪಡೆಯಬಹುದು ಎಂದು ತಿಳಿಸಿದರು.
ತಹಕೀಲಾಂತಾರ್ ಬಿ.ಪಿ. ಅಜೂರ,
ಇಬ್ ಎಂ.ಕೆ. ತೊದಲಭಾಗಿ, ಸಿಹಿನ
ಸಂಚೀವ ಬಳಿಗಾರ, ತಾಲ್ಲೂಕು
ಅರೋಗ್ಯಾಧಿಕಾರಿ ಡಾ. ದಯಾನಂದ
ಕರೆಣ್ಣವರ ಇದ್ದರು.

ನಿರಾಣ ಕಾಬಾಂನಯಲ್ಲಿ ಸ್ಥಾನಿಟ್ಟೆಸರ್ ಟನಲ್

ବାଗଲଜୋଟି କୋରେନା ପେରସନିଂଦ
ଲାକ୍ ଦୈନ ମୁମୁଦୁପରିଦିନ୍ଦ୍ର ଇଚର
ଏମିତ୍ତ୍ତ ସଂଫଳତ ମୋରାଟ ନଦେଶୁପରି
ଜିଲ୍ଲାଯ ନିରାଣ ଉଦ୍ଧେମ ନମୁନାହ
ମୁମଜୋଲିଯଲିହେ ଏବଂଦୁ ସମୁହଦ
କାର୍ଯ୍ୟ ନିରାଜକ ନିର୍ଦ୍ଦେଶ ସଂଗମେତ
ନିରାଣ ତେଣିଲିଦାରେ.

ప్రతి బారి సమాజ సంకష్టాల్లు
సిలుకుదాగ నిరాణి సమూహ నోపిగూ
స్పందిసిద సంస్కారపక అధ్యక్ష వాగూ
బిళిగి రాసక మురగేల నిరాణి అపర
నిధేశరనదంత ఈ సందభపన్న
యుత్సిధ్యుగి నిభాయిసలు సమూహ
ముండాగిద ఎందిదారె.

ಸ್ಯಾನಿಟಿಸರ್ ಬನಲ್ ನಿಮ್ಮಾಣಿ: ಕಾರ್ಬಾನ
ನೆಗಡಿ ಎಲ್ಲ ಗೇಟ್ ಬಳಿ ಸೂಲಂಕು ಹರಡುವಿಕೆ
ತೆಗೆದುಲು ಸ್ಯಾರ್ಟಿಂಗ್‌ಬೋಲ್ಟ್ ಸ್ಯಾನಿಟಿಸರ್ ಬನಲ್
ಗಳನ್ನು ನಿಮಿಸ್‌ಸಲಾಗಿದೆ. ಉದ್ದೇಶಿಯ
ಕಾರ್ಬಾನ ಅವರಿನ ಪ್ರವೇಶಕ್ಕಿಂತ ಮಾಡಲು
ಸ್ವಾಕ್ಷರಣಾಗಿ ಕೈ ತೂಲಿದ್ದುಕೊಂಡು, ಹ್ಯಾಂಡ್
ಸ್ಯಾನಿಟಿಸರ್ ಸಿಂಪಲಿಕ್‌ಲಂಡು, ಗ್ರಿಫ್‌
ಮಾನ್‌ ಧರಿಸಿ ಟಿಂಪರೆಕರ್ ಗ್ರಾ ಮೂಲಕ
ದೇಹದಲುಣಂತರ ಪರೀಕ್ಷೆಗೆ ಒಳಪಟ್ಟುನಂತರ
ಸ್ಯಾನಿಟಿಸರ್ ಬನಲ್ ಮೂಲಕ ಕಾರ್ಬಾನ ನೆ
ಪ್ರವೇಶಿಸುವ ವ್ಯವಸ್ಥೆ ಮಾಡಲಾಗಿದೆ ಎಂದು
ಹೇಳಿದಾರೆ.



ಬಾಗಲಕ್ಕೋಟೆ: ನಿರಾಣ ಉದ್ದಮ ಸಮೂಹದ ಕಾರ್ಯಕರಿಗೆ ಕೊಡೊನಾ ಏರುದ್ದ ಹೋರಾಟದ ಕುರಿತು ಸಲಹೆ ನೀಡುತ್ತಿರುವ ಸಂಗಮೇತ್ತ ನಿರಾಣ.

ಲುದ್ದೋಗಿಗಳ ಸುರಕ್ಷತೆಗೆ ದಿಟ್ಟು ಕ್ರಮ: ಸಕ್ರಾರೆ, ಸಿಮಂಟ್, ಡಿಸ್ಟಿಲರಿ, ಬ್ಯಾಂಕಿಂಗ್, ಶಿಕ್ಷಣ ವಿಧಿ ಹಾಗೂ ಮುಂದುವರೆದ ನಿರಾಳೆ ಉದ್ದೇಶ ಸಂಸ್ಥೆಯಲ್ಲಿ 10 ಸಾವಿರಕ್ಕೂ ಅಧಿಕ ಉದ್ದೋಗಿಗಳಾದ್ದರೆ. ಕಾರ್ಯಾನ್ವಯಣ ಮತ್ತಿ ಸಮುಚ್ಚಯಗಳಲ್ಲಿ ನಿವಾಗಿಗಳ ಹಿರಣ್ಯಕ್ಷಣೆಗಳನ್ನರೂ ಭಾರತದಲ್ಲಿ ಕೊಡಿದ್ದ
-19 ಸೋಂಕು ಕಾನೆಸಿಕೊಂಡಾಗಿನಿಂದಲೂ ಕಟ್ಟಿಸ್ತಿತ್ತಾದ ಕ್ರಮಗಳನ್ನು ಸಂಸ್ಥೆ ಅನುಷ್ಠಾನಗ್ರಹಿಸಿದೆ ಎಂದು ತಿಳಿಸಿದ್ದಾರೆ.

କାଳେଣି ଡଙ୍ଗେ ଅପରିଚିତରୁ,
ବିନ୍ଦୁଗଛୁ, ପ୍ରେସିଦଂତ ହାଗୁ
ନିମାଶିଗଛୁ ମୋରମୋରିଦଂତ ନିବିଦୀନି
ଲାଗିଦେ. ପ୍ରବାସଦର୍ଲିଙ୍ଗ କୁଣ୍ଡଳିବାଲିମୁ
ଦୟଂ କାରିଙ୍ଗିନ୍ତା ଏହିକେଳିକୁଳିପତ୍ର

ಅದೆಲ್ಲಿಸಲಾಗಿದೆ. ಒಂದು ತಿಂಗಳನಿಂದ
ಇಂದಿನವರೆಗೆ ಯಾವೊಬ್ಬ ಹೆಸರ್ವಕ್ಸೀ
ಕಾಲೋನಿ ಪ್ರವೇಶಿಸಿಲ್ಲ. ನಿವಾಸಿಗಳಿಗೆ ರೇತನ್‌
ಹಾಗೂ ತರಕಾರಿಗಳನ್ನು ಕಾಬಿನ್‌ನ ಸೆಕ್ರೆಟಿ
ಸಿಬ್ಬಂದಿಯೇ ಸರಬರಾಜು ಮಾಡಲಾಗುತ್ತಿದೆ
ಎಂದು ಹೇಳಿದ್ದಾರೆ. ಸಿಬ್ಬಂದಿಗೆ ಪ್ರಾಥಮಿಕ
ಸುರಕ್ಷೆ ಸಲರ್ಕರಣೆಗಳಾದ ಮಾಸ್‌
ಗ್ಲೋಬ್‌ ಹ್ಯಾಂಡ್‌ ಸ್ಟ್ರೀಟ್‌ಸರ್‌ಗಳನ್ನು
ಒದಗಿಸಲಾಗಿದೆ. ಸರಕು ಸಾಗಾತೆ ವಾಹನಗಳ
ಬಾಲಕರು, ಕ್ಷೇತ್ರಗಳನ್ನು ವಾಪಣದಿಂದ
ಇಂದಿನ ಅವರಿಗೆ ಸ್ಥಳದಲ್ಲಿಯೇ ಎಲ್ಲವನ್ನು
ಪೂರ್ಣವಾಗಿ ಮಾಡಿದೆ.

ତମ୍ଭାରିମୁକ୍ତିଦେ । କେବଳନା ସୋଇବୁ
ନିଯତ୍ତଣ୍ଟକୁ ସ୍ବାନ୍ତିକ୍ଷେତ୍ରରେ ଅପ୍ରୟକ୍ତ
ମୁନ୍ଗାଂଦୁ ଅତ୍ୟତ୍ତମ ଗୁଣମୁକ୍ତିଦ୍ୱାରା
ସ୍ବାନ୍ତିକ୍ଷେତ୍ରର ଉତ୍ସାହିତିର ଦିକ୍ଷାହେତ୍ତିରୁମୁକ୍ତ
ନିରାଳେ ସମୁଦ୍ର ନିର୍ମଳେ ଜାପିଦେ । ରାଷ୍ଟ୍ର
ହାଗୋ ଅନତାରାଷ୍ଟ୍ରୀୟ ମୁକ୍ତିଦିଲ୍ଲି
ବଚୁବେଦିକେ ଭାରୁବ ତେ ସ୍ବାନ୍ତିକ୍ଷେତ୍ରରୁ
ପ୍ରାର୍ଥମୁକ୍ତିଦ୍ୱାରା ଏମଦୁ ତିଳିଲିଦାରେ ।

1 ಹೋಟಿ ಮೌಲ್ಯದ ಉಚಿತ ಸ್ವಾನಿಷ್ಟಿಸರ್
 ವಿತರಕೆ: ಮಾರಾಟದ ಉದ್ದೇಶಕ್ಕಾಗಿ
 ಸ್ವಾನಿಷ್ಟಿಸರ್ ಉತ್ಪಾದನೆ ಮಾಡದೇ ಜೀಬ್ಲಗ್
 ರೂ. 1 ಹೋಟಿ ಮೌಲ್ಯದ ಉಚಿತ ಸ್ವಾನಿಷ್ಟಿಸರ್
 ದೇಣಿಗೆಯಾಗಿ ನೀಡಿರುವುದು ಸಮೂಹ
 ಸಂಸ್ಥೆಯ ಸಾಮಾಜಿಕ ಕಾಳಿಜಯಾಗಿದೆ.
 ಕೊರ್ಲೊನಾ ವಾರಿಯರ್ಸ್ ಫಾಳಿಗೆ, ರ್ಯಾತರಿಗೆ,
 ಸರ್ಕಾರಿ ಕಚೇರಿಗಳಿಗೆ ಉಚಿತವಾಗಿ
 ವಿತರಿಸುವ ಕಾರ್ಯ ಫೌಂಡೇಶನ್ ಮೂಲಕ
 ನಡೆಯುತ್ತಿದೆ ಎಂದು ಹೇಳಿದ್ದರೆ.

గోవా కన్నడిగర సెరవిగె నింత
మురుగేళ నిరాణి: సిభుదిగల తిరప్రక్కన
జతేగే శోఎండో-19 లాకోడోనోనిందాగి
గోవాదాల్చి సిలుకొచ్చోందిరువ గోవా
కన్నడిగ కామిఫ్కర సంక్షేప అరితు
మురుగేళ నిరాణి తక్కుణ స్థందిసి
అవచ్చుక రేలనో హగూ దినబుళకే వస్తు
కళ్ళుహిసిచోండారే ఎందు తిథిసిదారె.

'Poverty should inspire for achievement'

JAMKHANDI: Poverty should inspire and encourage for achievement and one should be determined to achieve the goal amidst challenges in life, advised Retired Lieutenant General Ramesh Halagali.

He was speaking after inaugurating a workshop on IAS/KAS competitive exams organised by MRN (Nirani) Foundation at Murugoda Kalyana Mantapa in Jamkhandi in Bagalkot district on Sunday.

He said, the persons who work hard with strong determination and discipline can achieve success. Amidst several challenges, one should work hard to reach goal, he suggested.

Speaking on the occasion, Upper Krishna Project Rehabilitation & Resettlement Commissioner Shivayogi Kalasad suggested that the students should have dreams and should develop discipline and hard working nature to realise their dreams.

MRN (Nirani) Foundation's Founder President and former minister Murugesh Nirani said, in these days, many rural stu-



Retired Lieutenant General Ramesh Halagali and Upper Krishna Project Rehabilitation & Resettlement Commissioner Shivayogi Kalasad jointly Inaugurating a workshop on IAS/KAS competitive exams organised by MRN (Nirani) Foundation in Jamkhandi in Bagalkot district on Sunday. DH PHOTO

dents are shining in the national and State-level competitive exams. Honest efforts bring fruitful results in any competitive exams, he suggested.

Excise Department's Sanganagouda Hosalli, Assistant Commissioner Ravindra Karalingannavar, Bengaluru Active Coaching Centre's Manju-

nath Badagi, Tahsildar Prashant Chanagonda and others were present on the occasion.

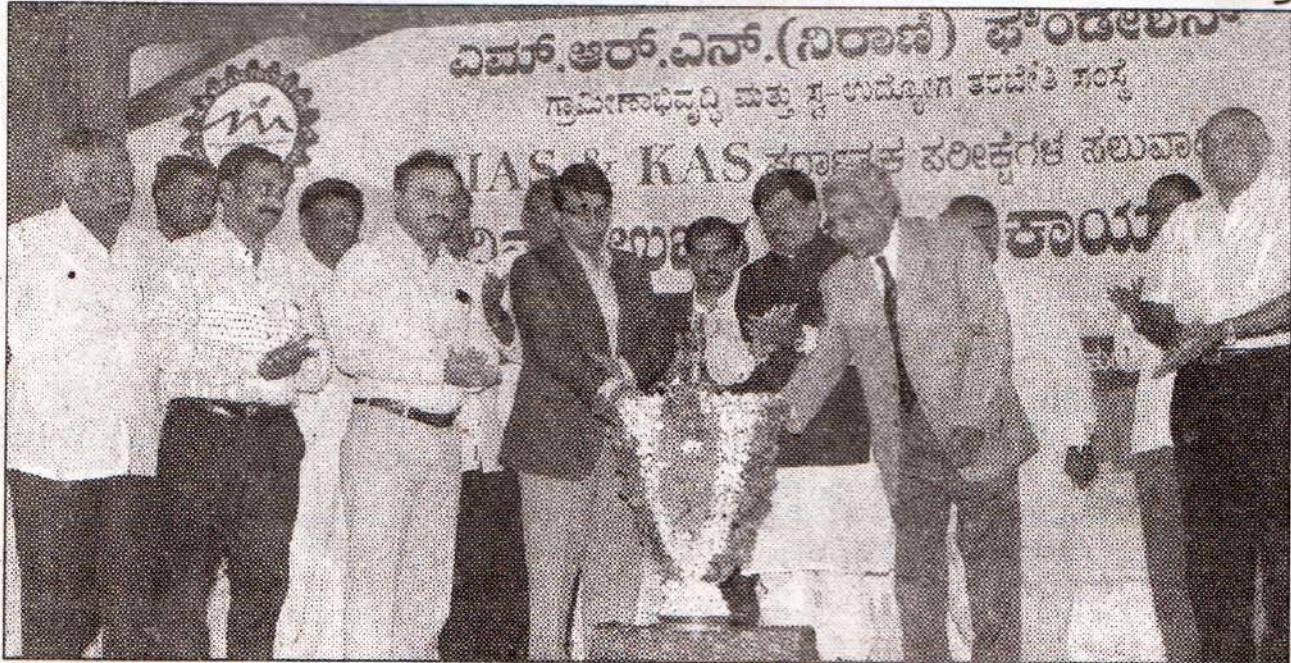
DH News Service



ಯಶಸ್ವಿನತ್ತ ಮುನ್ಗ್ರಿ:

ಮುರಗೀಶ ನಿರಾಳೆ

ದಿಗಂತಚಿತ್ರ



ನಗರದ ಮುರಗೀಡ ಕಲ್ಯಾಣ ಮಂಟಪದಲ್ಲಿ ನಡೆದ ಕಾರ್ಯಾಗಾರವನ್ನು ಗಣ್ಯರು ಉದ್ಘಾಟಿಸಿದರು.

► ದಿಗಂತ ಪರದಿ ಜಮಾಂಡಿ ಸೆ.4

ಹಗಲಿರುಳಿನ್ನದೆ ಪರಿಶ್ರಮಪಟ್ಟು ಎಲ್ಲರು ಯಶಸ್ವನ್ನು ಕಾಣಬೇಕು. ಗುರುಗಳು ದಾರಿಯನ್ನು ಮಾತ್ರ ತೋರಿಸುತ್ತಾರೆ. ಆದರೆ ನಡೆಯುವುದು ನಿಮ್ಮ ಕರ್ತವ್ಯ ಎಂದು ಮಾಡಿ ಸಚಿವ ಎಂ.ಆರ್. ಎನ್. (ನಿರಾಳೆ) ಫೌಂಡೇಶನ್ ಅಧ್ಯಕ್ಷ ಮುರಗೀಶ ನಿರಾಳೆ ಹೇಳಿದರು.

ನಗರದ ಮುರಗೀಡ ಕಲ್ಯಾಣ ಮಂಟಪದಲ್ಲಿ ಎಂಎರ್.ಎನ್. (ನಿರಾಳೆ) ಫೌಂಡೇಶನ್ ಗ್ರಂಥಾಳಿವ್ಯಾಧಿ ಮತ್ತು ಸ್ವ ಉದ್ಯೋಗ ತರಬೇತಿ ಸಂಸ್ಥೆಯ ಆಶಯದಲ್ಲಿ ಒಂದು ದಿನದ ಐಎಸ್. ಮತ್ತು ಕೆಎಎಸ್ ಸ್ವಧಾರ್ಥಿಗಳಿಗೆ ಹಮ್ಮಿಕೊಂಡಿದ್ದ ಉಚಿತ ಕಾರ್ಯಾಗಾರದಲ್ಲಿ ಮಾತನಾಡಿದರು. ನಮಗೆ ಅಪಹಾಸ್ಯ, ನಿಂದನ ಮಾಡುವವರನ್ನು ವಿಚಾರಿಸಬೇಡೆ, ಆವರು ಇಮುವುದರಿಂದ ನಾವು ಸಾಧನೆ ಮಾಡಲು ಸಾಧ್ಯವಾಗುತ್ತದೆ. ಸ್ವಧಾರ್ಥಿಗಳು ತಮಗೆ ಯಾವ

ವಿಷಯದಲ್ಲಿ ಆಸ್ತಿಯನ್ನು ಹೊಂದಿದ್ದಿರಿ ಅದರಲ್ಲಿ ಕಾರ್ಯೋನನ್ನು ಖರಾಗಿ ಎಂದು ತಿಳಿಸಿದರು.

ಬೆಳಗಾವಿಯ ಪ್ರಾದೇಶಿಕ ಆಯುಕ್ತ ಶಿವಯೋಗಿ ಕಳಸದ ಮಾತನಾಡಿ, ವ್ಯಕ್ತಿಗಳ ಪ್ರೇರಣೆಗಿಂತ ಸಂವಾದ ಬಹಳ ಮುಖ್ಯವಾಗುತ್ತದೆ. ಸ್ವಧಾರ್ಥಿಗಳಿಗೆ ಸ್ವೇಚ್ಛಾದ ಸ್ವಿತ್ತಿ ತಿಳಿಯುತ್ತದೆ. ಆದ್ದರಿಂದ ಇಂತಹ ಕಾರ್ಯಾಗಾರಗಳು ನಡೆಯಬೇಕು ಎಂದರು

ರೇಂದ್ರ ಕರಲಿಂಗಣ್ಣಪರ, ನಿವೃತ್ತ ಲೆಪ್ಪಿನೇಟ್ ಜನರಲ್ ರಮೇಶ ಹಲಗಲಿ, ಡಾ. ಸಂಗನಗೌಡ ಹೊಸಹಳ್ಳಿ, ಮಂಜುನಾಥ ಭಾಡಗಿ, ತಹತೀಲಾರ್ ಪಿ.ಎಸ್. ಚನಗೋಂಡ, ನಿವೃತ್ತ ಡಿಪ್ಯುಟಿಸ್ ಪಿ.ಎಸ್. ಪಾಟೀಲ್, ಸಿ.ಪಿ. ಜನವಾಡ, ಎಸ್.ಕೆ. ಪಾಟೀಲ್ ಇದ್ದರು. ಜ್ಯೋತಿ ಯಡಹಳಿ ಪ್ರಾರ್ಥಿಸಿದರು. ವೆಂಕಟೇಶ ಭಾಗಿ ನಿರೂಪಿಸಿದರು. ಡಾ.ಉಮೇಶ ಮಹಾಬಳಶೇಟ್ ಸಾಗತಿಸಿದರು. ಫೌಂಡೇಶನದ ನಿರ್ದೇಶಕರಾದ ಸಂಗಮೇಶ ಆರ್.ನಿರಾಳೆ ವಂದಿಸಿದರು.

ಜಮ್‌ಬಂಡಿಯಲ್ಲಿ ಉಚಿತ ಆರೋಗ್ಯ ಶಿಬಿರ

ಸ್ವಾಭಾವಿಕ ಹೆಚ್ಚಿನ ಮಹತ್ವ ನೀಡಿ: ಕವಟಿಮತ

ದಿಗಂತ ಪರದಿ: ಜಮ್‌ಬಂಡಿ, ಸೆ. 16

ದಿಗಂತ ಉಚಿತ

ಆರೋಗ್ಯವಂತ ಸಮಾಜದಿಂದ ಸುಂದರ ದೇಶ ನಿರ್ಮಾಣ ಸಾಧ್ಯವಾಗುತ್ತದೆ. ಅದಕ್ಕೆ ಪ್ರಧಾನಿ ನರೇಂದ್ರ ಮೋದಿಯವರ ಆಯಾದಂತ 21 ಸೇ ಕರಮಾನದಲ್ಲಿ ಭಾತರವು ಆರೋಗ್ಯವಂತ ಸಮಾಜವಾಗಬೇಕಾದರೆ ಸ್ವಾಭಾವಿಕ ಹೆಚ್ಚಿನ ಮಹತ್ವ ನೀಡಬೇಕು ಎಂದು ವಿಧಾನ ಪರಿಷತ್ ಸದಸ್ಯ ಮಹಾಂತೇಶ ಕವಟಿಮತ ವೇಳಿದರು.

ನಗರದ ಪಥ ವೈಧಾಲೆಯಲ್ಲಿ ಬೆಳಗಾವಿಯ ಕೆಲ್ಲಾ ಸಂಸ್ಥೆಯ ದಾ ಪ್ರಭಾಕರ ಕೋರೆ ಅಸ್ತ್ರೀ ಹಾಗೂ ನಿರಾಳ ಘೋಂಡೆನ ಸವಯೋಗದಲ್ಲಿ ನಡೆದ ಉಚಿತ ಆರೋಗ್ಯ ಶಿಬಿರ ಉದ್ದೇಶ ಮಾತನಾಡಿದ ಅವರು, ಇಂತಹ ಉಚಿತ ಶಿರಗಳನ್ನು ಮಾಡುವುದರಿಂದ ಸಮಾಜದ ಕಳ್ಳಕಡೆಯ ವ್ಯಕ್ತಿಗಳು ಸಹ ಆರೋಗ್ಯದ ಲಾಭ ದೊರೆಯುತ್ತದೆ. ಆದನ್ನು ಇಲ್ಲಿ ನಿರಾಳ ಘೋಂಡೆನದವರು ಮಾಡುತ್ತಿದ್ದಾರೆ ಎಂದರು.

ಈ ಭಾಗದ ಒನ್ನೆಯ ಆರೋಗ್ಯದ ಕಾಳಜಿಯಿಂದ ನಿರಾಳ ಘೋಂಡೆನದವರು ಕಳೆದ ಬಾರಿ ಸುಮಾರು 10



ಪಟ್ಟಿನಲ್ಲಿ ನಡೆದ ಉಚಿತ ಆರೋಗ್ಯ ಶಿಬಿರದಲ್ಲಿ ವಿಪಸದಸ್ಯ ಮಹಾಂತೇಶ ಕವಟಿಮತ ಮಾತನಾಡಿದರು.

ಸಾಮರಕ್ಕೂ ಹೆಚ್ಚಿನ ಜನರ ಆರೋಗ್ಯ ತಪಾಸಣೆಯನ್ನು ಮಾಡಿದ್ದು ತಾಫ್‌ನೀಯ. ಇದು ಮುಂದುವರೆದಂತೆ ಸಾಮಾಜಿಕ ಜನರಿಗೆ ತಸ್ತುಚಿಕ್ಕೆಯನ್ನು ಮಾಡಿಸಿದ್ದಾರೆ ಎಂದರು.

ಮಾಡಿ ಸರಿವ ಮುರಗೇಶ ನಿರಾಳ ಮಾತನಾಡಿ, ನಿರಾಳ ಘೋಂಡೆನದವರು ಎಂದು ಯಾರಿಗೂ ಅಂತರವಾಗಿ ನಡೆದುಕೊಂಡಿಲ್ಲ. ಇಲ್ಲ ಎಲ್ಲಿಯೂ ಸಹ ಅಕ್ರಮವಾಗಲೀ, ಅಮಾನವೇಯವಾಗಲೀ ನಡೆದುಕೊಂಡಿಲ್ಲ. ಇತ್ತೀಚೆಗೆ ಹಿರಿಯ ಬೋಭ್ಯರು

ಅಪಾದಿಸಿದ್ದು ಸರಿಯಾದ ಕ್ರಮವಲ್ಲ ಇನ್ನೊಮ್ಮೆ ನಿರಾಳ ಘೋಂಡೆನಕ್ಕೆ ಮನಿ ಬಳಿಯುವ ಕೆಲಸ ಮಾಡಿದರೆ ಅದರ ಪರಿಣಾಮ ನಟ್ಟಿರುವುದಿಲ್ಲ ಎಂದು ಎಚ್ಚರಿಸಿದರು.

ಕೆಲ್ಲಾ ಅಸ್ತ್ರೀ ವ್ಯಾಪಕೀಯ ಆಧೀಕ್ಷಕ ದಾ ಆರಾ. ಎಸ್. ಮುಧೊಳ, ಪಾರಾಯಣ ದಾ.ಎನ್.ಎಸ್. ಮಹಾತೆಚ್ಚಿ ಕಾಡು ಮಾಳಿ, ಮುತ್ತಿನಕಂತೇ ಮತದ ಶಿವಲಿಂಗ ಶ್ರೀಗಳು, ಶಿವಾನಂದಗೌಡ ಪಾಟೀಲ, ಸುಖಿದೇವ ಕರ್ಮಾಂ, ಸುರೇಶಗೌಡ ಇವರು.



TRUALT BIOENERGY LIMITED

UNIT-3

Factory : Kallapur (S.K) Kanapur (S.K.) Village-587155 Taluk : Badami
Dist : Bagalkote, Karnataka(India) Email : mrn.dist@niranigroups.com

080-23256500-50
trualt@niranigroups.com
www.niranigroups.com
G S T I N - 2 9 A A I C T 5 3 4 7 A 1 Z
CIN- U15400KA2021PLC14597

Ref: TBL-III/KSPCB-ES/2024-25/

Date: 27.09.2024.

To,
The Environmental Officer,
Regional Bagalkot,
Karnataka State Pollution Control Board,
Sector No. -07, By-Pass Road,
Navanagar- BAGALKOT-587102

Sub: Submission of Environmental statement for the year 2023-24 --- reg.

Dear Sir,

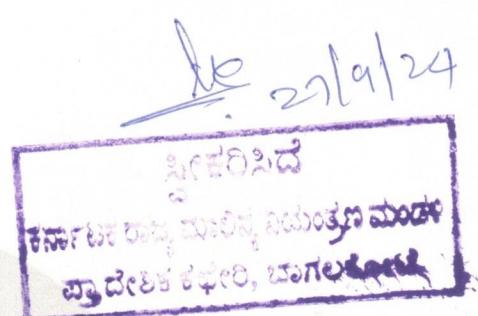
This has refer to above cited subject, we are herewith submitting the Environmental statement (Form –V) for the period of April 2023 to March 2024 & for the financial year ending with March 2024.

Kindly acknowledge the receipt of the same.

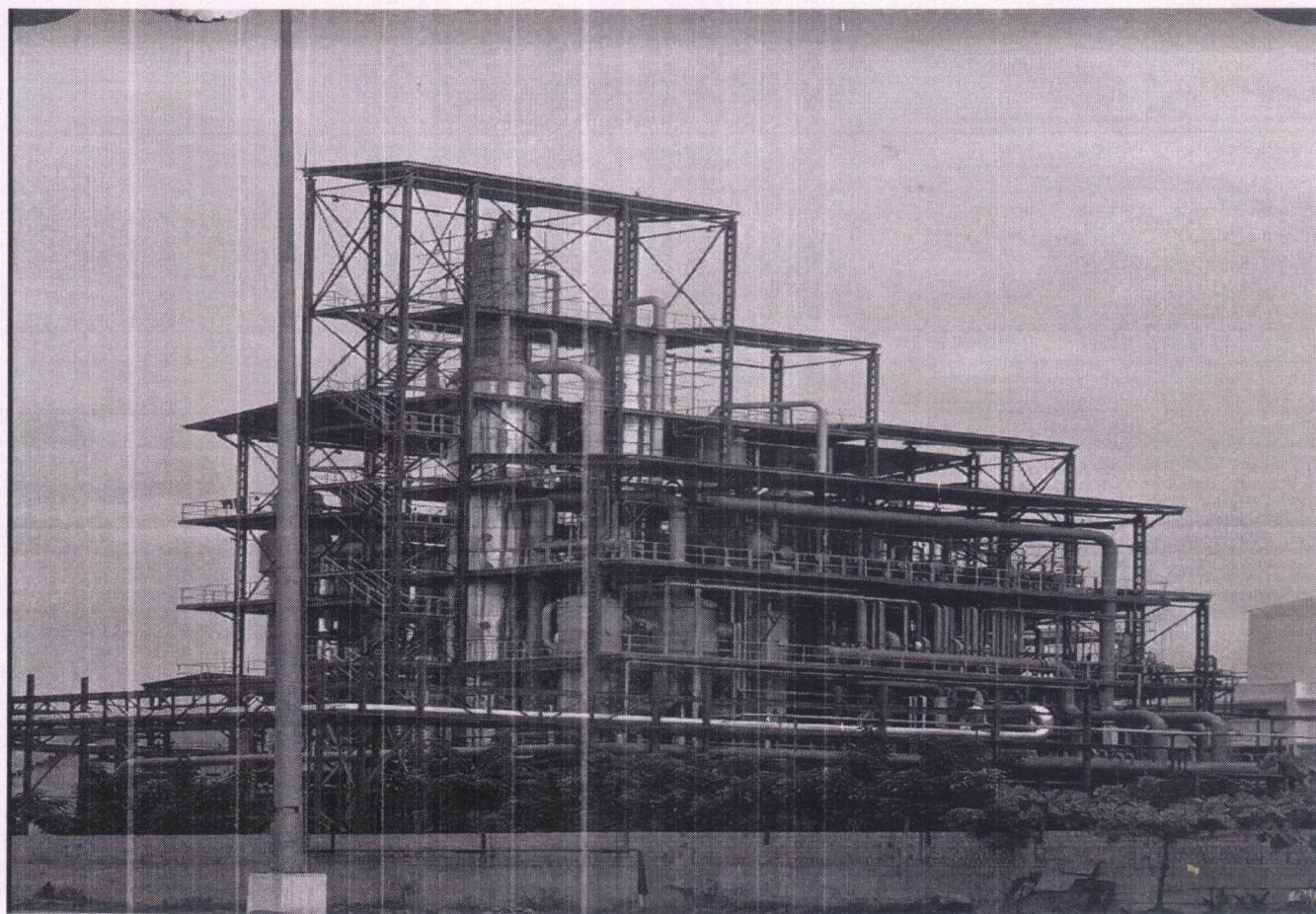
Thanking you,

Yours faithfully,
For TruAlt Bioenergy Ltd. Unit – III.

Authorised Signatory,



A UNIT OF THE MRN GROUP



ENVIRONMENTAL AUDIT STATEMENT

SUBMITTED

TO

**KARNATAKA STATE POLLUTION CONTROL BOARD
REGIONAL OFFICE, BAGALKOT.**

BY

TruAlt Bioenergy LIMITED Unit - III

**KALLAPUR SK, TALUKA -BADAMI, DIST-BAGALKOT
KARNATAKA.**

ENVIRONMENTAL AUDITING

Environmental auditing is a management tool to objectively and systematically evaluate environment management systems with the following objectives:

- i) Waste prevention and reduction.
- ii) Assessing compliance with regulatory requirements.
- iii) Placing environmental information in the public domain.

Compliance with the regulatory norms, through adoption of clean technologies and improvement in management practices for prevention and control of pollution is not only mandatory but also has got wide acceptance among the industrial community. Charter on Corporate Responsibility for Environmental Protection (CREP) also calls for commitment and voluntary initiatives of industry for responsible care of the environment, which will help in building a partnership for pollution control.

In view of the fact that the enforcement agencies are many times not equipped fully in terms of man power & other infrastructure to identify violation of Pollution Control norms by Industries and since there is every likelihood that the enforcement agencies may monitor only limited number of industries spread over in different areas in the entire state, the Government intends to introduce a new scheme by the name "Environmental Auditing Scheme". In this scheme, technically qualified professionals (Auditors) become link between Industries, enforcement agencies and Association of Industries, with added vital elements of Accountability and Transparency.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

OBJECTIVES:

The environmental audit helps in pollution control, improved safety and health & conservation of natural resources and hence its overall objective can be stated as achieving of sustainable development.

The objectives of environmental audit in an industry are:

1. To determine the mass balance of various materials used and the performance of various process equipment so as to identify the usage of materials in excess than required and to review the conservation efficiencies of process equipment and accordingly fix up norms for equipment / operations performance and minimization of wastes.
2. To identify the areas of water usage, waste water generation and determine the characteristics of wastewater.
3. To determine the emissions, their sources, quantities and characteristics.
4. To determine the solid waste and hazardous waste generated, their sources, their quantities and characteristics.
5. To identify the possibilities of waste minimization and recovery and recycling of waste.
6. To determine the performances of the existing waste water treatment / control.
7. To consider system to modify or install additional control equipment accordingly.
8. To adopt 4R concept: Reduce-Reuse-Recycle-Recover.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

ABOUT THE INDUSTRY:

TruAlt Bioenergy LIMITED Unit- III located at Kallapur SK village, Badami -Taluka, Bagalkot - District— 587155. The distillery having capacity is 8 MW Captive Power Plant & 200 KLPD with incineration Boiler of 52 TPH steam flow capacity and the same were commissioned in the September 2021.

Sl. No.	Name of the Unit	Capacity
1	Captive Power Plant	08 MW
2	Distillery	200 KLPD

This unit is engaged in the production of Sugar as per the customer needs. This unit located in the area comprising of agricultural fields. The area has good facilities for setting up and running industries. General topography of the region is a flat and undulating terrain. The area is dry with black cotton soil and also some area sandy loam and the ambient temperature varies between 28 - 43 °C.

Sl. No.	Description	Area
1	Total Area of the Factory	12.26 Acres
2	Built-up Area including Roads & cane yard	07.94 Acres
3	Existing green belt	4.32 Acres

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

FORM - V (See Rule - 14)

Environmental Statement for the financial year ending 31.03.2024

(From April -2023 to March -2024)

PART- A

General Information:

1. Name of the Industry : **TruAlt Bioenergy Ltd Unit-III.,**
Kallapur SK, Taluk - Badami,
Dist – Bagalkot, PIN: 587155, Karnataka.
2. Applicant Name: **PRAKASH M. SUTAR**
Asst. General Manager–Environment
3. E-mail Address: mrn.environment@niranigroups.com
4. Products Manufactured: RS/ENA/IS/Ethanol
5. Year of Commissioning: Distillery – September 2021.
6. Operation During the period of Audit:
 - a. Working days per year: Distillery – 234 Days
 - b. Working days per week : 7 Days
 - c. No. of shifts : 3 Shifts
7. No. of Employees : During Season – 100
During Off Season – 40

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

PART- B

1. FRESH WATER CONSUMPTION (2023 - 2024 SEASON)

Fresh Water Consumption in KL/Year

a. Process	:	399000 KL
b. Industrial Cooling	:	13300 KL
c. Domestic Purpose	:	9310 KL

Sl. No.	Operation/Particulars	Current Financial Year 2023- 24 (KL/Year)
1	Domestic	9310
2	Process	399000
3	Cooling	13300
4	Others (Fire Fighting)	2660
Total		424270

Sl. No.	Description	Recycled to	2023-24 (KL/Year)
1	Boiler Blow Down	Co-gen Cooling Tower	4570
2	Co-gen Cooling Blow Down	Sugar Service Water Tank	3431
3	Hot Water Recycling	Sugar/Co-gen Cooling Tower	71603
4	Process Condensate & Spent Lees	Distillery Cooling Tower make-up & for Fermentation Process	179550
5	Cooling Tower Purge	Distillery Cooling Tower make-up	59850
Total			319004

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

2. Recycle and Reuse:

a. Waste prevention and reductions:

The industry has adopted water conservation measures for the optimal use of water. The industry has adopted recycling of Boiler blow down and cooling tower blow down since commencement of the distillery plant. The total recycled water quantity was **319004 KLD** in 2023-24 season.

b. Compliance with regulatory requirements:

During 2023-24 season, the industry has operated the Distillery for 234 days. The fresh water consumption was 1500 KL/Day during 2023-24 season. However, the water consumption is well within the consent limit.

c. Waste prevention and reduction:

The sewage water from toilets & urinals is discharged in to the septic tank followed by soak pit. The boiler blow down is reused to the co-gen cooling tower after treatment. The cooling tower blow down water is reused to the make-up water tank after treatment. The regeneration and backwash water of PCTP is used for green belt development. The process condensate & spent lees is recycled to fermentation process and also for cooling tower as make- up water. Spent wash used in boiler as fuel.

d. Compliance with regulatory requirements:

The treated water from PCTP is reused and recycled for fermentation process & for cooling tower make up along with manufacturing process.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

3. DETAILS OF RAW MATERIAL CONSUMPTION AND PRODUCTS:

Sl. No.	NAME OF THE MATERIAL	UTILIZATION	<i>Consumption of Raw Materials in the current FY 2023-24</i>
1.	Molasses	Distillery	123535.610 MT
2.	Cane Syrup	Distillery	16641.00 MT
3.	Sodium Meta Bi Sulphite	Distillery	3467.50 Kgs.
4.	Yeast	Distillery	18875.00 Kgs.
5.	CWR Plus	Distillery	1264.00 Kgs.
6.	CWR Pro	Distillery	772.00 Kgs.
7.	Neutrioizime	Distillery	3541.00 Kgs.
8.	DAP	Distillery	47745.00 Kgs.
9.	TRO	Distillery	12269.00 Kgs.
10.	Zinc Sulphate	Distillery	5589.00 Kgs.
11.	MgSO4	Distillery	2625.00 Kgs.
12.	Biocide	Distillery	917.00 Kgs.
13.	Caustic Soda Flakes	Distillery	137350.00 Kgs.
14.	Bleaching Powder	Distillery	450.00 Kgs.

PRODUCT DETAILS		
Sl. No.	Particulars	Quantity
1	Ethanol from Molasses	19019286 Lit.
2	Ethanol from Cane Syrup	3574005 Lit.
3	ENA	15200000 Lit.
4	RS	1202114 Lit.
5	IS	2656577 Lit.

1. Waste prevention and reductions:

The industry has adopted conservation measures for the optimal use of resources.

2. Compliance with regulatory requirements.

The RS/ENA/Ethanol production capacity was at an average 159.8 KLD. This complies with the consent of 200 KLPD of Distillery.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

PART – C

POLLUTANTS DISCHARGED TO ENVIRONMENT / UNIT OF OUTPUT

(Parameters as specified in the consent issued)

Pollutants	Quantity of Pollutants discharged in mass/day	Concentration of Pollutants in discharges (mass/volume)	Percentage of variation to prescribed standards with reasons
1. Waste Water:		Attached as Annexure -I	All the parameters are within the limits as specified by KSPCB.
2. Air: a. Ambient Air Quality b. Stack Monitoring		Attached as Annexure -II	All the Ambient & Stack parameters are within the limits as specified by KSPCB.
3. Noise:		Attached as Annexure-III	Noise level is within the limit as specified by KSPCB.

i) Waste prevention and reduction:

The industry has adopted Air Pollution controlling measures for the minimization of air pollution from the incineration Boiler. An Electro Static Precipitator (ESP) is equipped to control the air pollution. The Ambient Air Quality and Stack Emissions are well within the limits prescribed by KSPCB.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

ii) Compliance with regulatory requirements:

Both chimney of height 85 meter along with ESP along with acoustic control measures have been adopted for incineration boiler 52 TPH. The stack monitoring reports are well within the standards as laid down by the Board.

PART-D

HAZARDOUS WASTES

(As specified under the Hazardous Waste / Management and Handling Rules, 2008)

Hazardous / Non-Hazardous Wastes	Total Quantity
	Current Financial Year 2023-24
a. From Process 1. Spent Oil 2. Cotton Waste 3. Waste Containers	24 Lit. 13 Kg. 14Kg.
b. From Pollution Control Facilities Boiler Ash (Non-Hazardous Waste)	4987.040 MT

i) Waste prevention and reduction:

The industry has adopted safety measures for handling the hazardous wastes. Wastes are stored in MS containers and stored in the separate yard. The collected waste oil is reused as lubricant in track Chain carriers / bagasse conveyors / elevators etc inside the factory premises.

ii) Compliance with regulatory requirements:

The waste oil from the DG is not exceeding the consent limits and also waste oil residue. The industry is complying with the hazardous waste (Management and handling) Rules 2008 as amended in 2010.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

PART-E
SOLID WASTES

Particulars	Total Quantity in MT
	Current Financial Year 2023-24
a) From Process	
1. Spent Wash	89197 MT
b) From Pollution Control Facilities	
1. Boiler Ash	4987.040 MT
c) Quantity Recycled or Reutilize	1. Spent wash is used as fuel in incineration Boiler. 2. The Boiler ash is sold to brick manufacturers.

I. Waste prevention and reduction.

The industry has adopted solid waste management practices for proper tracking and managing the wastes in order to recover the energy. The Spent wash is used as a fuel in boiler and ash is sold to brick manufacturer & for manure.

II. Compliance with regulatory requirements.

The industry is managing the solid waste like ash from boilers in a manner such that it is not causing any pollution.

PART- F

Please specify characterization (in terms of composition and quantum) of hazardous as well as solid waste indicates disposal practice adopted for both these categories of wastes:

Nature of Wastes	Quantity/Year	Mode of Disposal
a) Hazardous Wastes		
1. Spent Oil	24 Lit.	Collected in MS/HDPE barrels and used as lubricant in the track chain conveyors/ bagasse conveyors/ elevators, etc.. Inside the factory premises.
2. Cotton Waste	13 Kg	Used as fuel in Boiler
3. Waste Containers	14 Kg	Cleaned & reused

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

B. Solid Wastes		
1. Boiler Ash	4987.040 MT	Sold to brick manufacturers
2. Spent wash	891897 KL	Used as fuel in the Boiler.

PART- G

Impact of the pollution control measures on conservation of natural resources and consequently on the cost of production:

1. For Chemicals in Effluent Treatment Plant.
2. The treated effluent is used to develop green belt and planted trees and also for gardening in the factory premises.

PART- H

Additional investment proposal for environmental protection including abatement of pollution:

1. Industry has developed the green belt area of about 4.38 acre.
2. Good housekeeping is being maintained in the factory premises.
3. The industry has implemented a recycling treatment unit to recycle the vapor condensate to process and cooling tower make-up purposes.
4. Water spraying on the main roads to avoid the dust pollution occurring due to cane vehicles during the season.
5. Online Air monitoring unit and online effluent treated water monitoring equipment are provided for close monitoring.

PART - I

Any other particulars for improving the quality of the environment:

The industrial management adopted pollution control measures for protecting surrounding environment. The concentration of pollutants is well within the limits as prescribed by the KSPCB.

- a. An Environmental Cell / Committee have been formed.
- b. The factory has a full-fledged PCTP/CPU to treat condensate & lees.
- c. Industry having well equipped Laboratory for carrying out water and wastewater Analysis.
- d. Environmental protection and pollution control has been the priority for the industry.

ENVIRONMENTAL AUDIT STATEMENT FOR THE FINANCIAL YEAR 2022-23

- e. Reuse of backwash water for firefighting and as well as in the sugar unit to reduce the fresh water consumption.
- f. Reuse of process condensate & lees water after treatment as for process along with cooling tower tower makes up to reduce the fresh water consumption.
- g. Spraying of water on bagasse to arrest fugitive emissions.

For TruAlt Bioenergy Limited Unit -III

Authorized Signatory,



MSV Analytical Laboratories

Recognition by MoEF under Environment (Protection) Act, 1986 & Accredited by NABL

(Certified by ISO 14001:2015, ISO 45001:2018, ISO 9001:2015, ISO 22000:2018)

C.M.C Ward No 18 & C.T.C W.No.16 T.S No. 695/A/32/B1, Block No 19 (1st & 2nd Floor)
Sanganakallu Road, KEB Circle, Ballari - 583103 | Contact No : Mob : 94498 03895, (0) : 9945456764, 08392-255169
Email : msvalbellary2018@gmail.com, lab@msvalbellary.com Web ID : www.msvalbellary.com



TC- 4071

MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillery Gate
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131 & RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	19.02.2024
7. Date of Sample Receipt	:	20.02.2024
8. Sample Code	:	6937
9. Analysis Starting Date	:	20.02.2024
10. Analysis Completion Date	:	23.02.2024
11. Report Issue Date	:	23.02.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004487F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	82.69	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	47.20	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	7.35	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	14.01	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	5.60	400

INFERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports,



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TC- 4071

MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillery CPU
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131 & RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	19.02.2024
7. Date of Sample Receipt	:	20.02.2024
8. Sample Code	:	6939
9. Analysis Starting Date	:	20.02.2024
10. Analysis Completion Date	:	23.02.2024
11. Report Issue Date	:	23.02.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004489F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	67.90	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	31.54	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	5.99	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	11.85	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	4.16	400

INFERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports,



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TC- 4071

MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillation
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131 & RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	19.02.2024
7. Date of Sample Receipt	:	20.02.2024
8. Sample Code	:	3938
9. Analysis Starting Date	:	20.02.2024
10. Analysis Completion Date	:	23.02.2024
11. Report Issue Date	:	23.02.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000004488F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	58.92	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	17.14	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	4.89	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	11.30	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	3.52	400

INFERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports.



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ANALYSIS REPORT FOR SOURCE EMISSION

MSVAL/SE/RF/01/00

1. Name and Address of the Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Stack ID	:	52 TPH Boiler
3. Sample Collected By	:	MSV Analytical Laboratories
4. Date of Monitoring	:	19.02.2024
5. Date of Sample Receipt	:	20.02.2024
6. Sample Code	:	3940
7. Analysis Starting Date	:	20.02.2024
8. Analysis Completion Date	:	23.02.2024
9. Report Issue date	:	23.02.2024

Discipline: Chemical

Group: Atmospheric Pollution

Sub Group: Stack emission

ULR No: TC407124000004490F

GENERAL DETAILS

Instrument Used for Sampling	Sample collected with GTI-121
Fuel Used	Thick Spent Wash+Bagasse
Ambient Temperature (°C)	31
Stack Temperature (°C)	133
Velocity (m/s)	8.95
Height (m)	85
Diameter (m)	2.15
Cross sectional area (m ²)	3.6321
Quantity of flue gas discharged into atmosphere (Nm ³ /h)	87626.0

RESULTS

Parameters	Protocol	Unit	Result	Standard
Particulate Matter	IS-11255(Part1)	mg/Nm ³	68.50	150
Sulphur dioxide	IS-11255(Part2)	mg/Nm ³	13.91	100
Nitrogen dioxide	IS-11255(Part7)	mg/Nm ³	28.74	50

INFERENCE	As per KSPCB Standards, Report Status :- The analyzed values for above measured parameter are within the limits
-----------	--

Analysed by



Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory

Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports.



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AMBIENT NOISE LEVEL MONITORING REPORT

MSVAL/AN/RF/01/00

1. Name of the industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Sample Collected By	:	MSV Analytical Laboratories
3. Particulars of Sample Collected	:	Noise meter
4. Date of Monitoring	:	19.02.2024
5. Report Issue Date	:	23.02.2024
6. Method Adopted	:	IS 9989: 2020

Discipline: Chemical		Group: Atmospheric Pollution		Sub Group: Ambient Noise		ULR NO: TC407124000004491F	
S.No	Sample Location	Sample Code	Time Frequency	Results (Day time)			
				Maximum in dB(A) Leq	Minimum in dB(A) Leq	Leq. in dB(A)	Permissible limits in dB(A) Leq
1	Near Distillery Gate	6941	12.10pm to 12.25pm	71.1	67.6	69.0	75 (6.00am to 10.00pm)
2	Near Distillation	6942	12.35pm to 12.50pm	72.3	68.9	70.9	
3	Near Distillery CPU	6943	01.05pm to 01.20pm	68.0	64.3	66.5	

INFERENCE	As per KSPCB Standards, Report Status :- The Noise level for the all locations is within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory





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MSVAL/W/RF/01/00

ANALYSIS REPORT OF WATER QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Sample Marked as	:	CPU Treated Water
3. Name of the location	:	Distillery
4. Sample Collected By	:	MSV Analytical Laboratories
5. Sample quantity	:	Pet Bottle, 2 Liter.
6. Sample Description/condition	:	Water/Good
7. Date of Sample Collection	:	19.02.2024
8. Date of sample receipt	:	20.02.2024
9. Sample Code	:	6945
10. Analysis Starting Date	:	20.02.2024
11. Analysis Completion Date	:	23.02.2024
12. Report Issue Date	:	23.02.2024

Discipline: Chemical Group: Pollution & Environment Sub Group: Waste Water ULR NO: TC407124000004493F

S.no	Parameters	Protocol	Unit	Result	Tolerance Limits As per KSPCB Consent
1	Color	IS : 3025(part-4)	Hazen	<1	All efforts should be made to remove Colour and unpleasant Odour as far as applicable
2	Odor	IS : 3025(part-5)		Agreeable	
3	pH @ 25°C	4500 H+ B APHA 23 rd Edition	-	6.64	5.5 – 8.5
4	Oil & Grease	5520 D APHA 23 rd Edition	mg/L	<1.0	Max 10
5	Bio-chemical Oxygen Demand (3 days at 27°C)	IS-3025(part 44)	mg/L	4.0	Max 100
6	Total Dissolved solids	2540 C APHA 23 rd Edition	mg/L	210.0	Max 2100
7	Total Suspended solids	2540 F APHA 23 rd Edition	mg/L	3.0	Max 100

INFERENCE	As per KSPCB Consent Standards , Report Status: - The analyzed values for above measured parameters are within the limits.
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water, Pollution & Environment & Food samples will be discarded after 10 days. Ores and minerals Filter papers & Thimbles will be discarded in 3 months from the date of issue of test reports.



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MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillery Gate
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131 & RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	27.01.2024
7. Date of Sample Receipt	:	28.01.2024
8. Sample Code	:	3789
9. Analysis Starting Date	:	28.01.2024
10. Analysis Completion Date	:	31.01.2024
11. Report Issue Date	:	31.01.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000002414F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	78.13	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	39.01	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	6.78	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	13.50	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	3.96	400

INFERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
-----------	--

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory





MSV Analytical Laboratories

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MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillery CPU
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131 & RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	27.01.2024
7. Date of Sample Receipt	:	28.01.2024
8. Sample Code	:	3790
9. Analysis Starting Date	:	28.01.2024
10. Analysis Completion Date	:	31.01.2024
11. Report Issue Date	:	31.01.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000002415F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	71.44	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	29.60	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	5.31	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	11.18	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	4.50	400

INFEERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory





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MSVAL/AA/RF/01/00

ANALYSIS REPORT OF AMBIENT AIR QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Name of the location	:	Near Distillation
3. Sample Collected By	:	MSV Analytical Laboratories
4. Particulars of the sampling Equipments	:	Sample collected with FDS GTI-131& RDS APM-460
5. Duration of Monitoring	:	8 Hours
6. Date of Monitoring	:	27.01.2024
7. Date of Sample Receipt	:	28.01.2024
8. Sample Code	:	3791
9. Analysis Starting Date	:	28.01.2024
10. Analysis Completion Date	:	31.01.2024
11. Report Issue Date	:	31.01.2024
12. Sampling Protocol	:	IS 5182: Part 14: 2019

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Air ULR No: TC407124000002416F

S.No	Parameter	Protocols	Units	Result in Avg.	Standards
1	Particulate Matter PM ₁₀	IS 5182(Part-23)	µg / m ³	60.93	100
2	Particulate Matter PM _{2.5}	IS 5182(Part-24)	µg / m ³	20.58	60
3	Sulphur Dioxide as SO _x	IS 5182(Part-2)	µg / m ³	5.77	80
4	Oxides of Nitrogen as NO _x	IS 5182(Part-6)	µg / m ³	13.05	80
5	Ammonia as NH ₃	IS 5182(Part-25)	µg/m ³	3.80	400

INFERENCE	As per NAAQS Standards, Report Status :- The analyzed values for above measured parameter are within the limits
-----------	--

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory





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Email : msvalbellary2018@gmail.com, labmsv@gmail.com Web ID : www.msvalbellary.com



MSVAL/SE/RF/01/00

ANALYSIS REPORT FOR SOURCE EMISSION

1. Name and Address of the Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Stack ID	:	52 TPH Boiler
3. Sample Collected By	:	MSV Analytical Laboratories
4. Date of Monitoring	:	27.01.2024
5. Date of Sample Receipt	:	28.01.2024
6. Sample Code	:	3792
7. Analysis Starting Date	:	28.01.2024
8. Analysis Completion Date	:	31.01.2024
9. Report Issue date	:	31.01.2024

Discipline: Chemical

Group: Atmospheric Pollution

Sub Group: Stack emission

ULR No: TC407124000002417F

GENERAL DETAILS

Instrument Used for Sampling	Sample collected with GTI-121
Fuel Used	Thick Spent Wash+Bagasse
Ambient Temperature (°C)	31
Stack Temperature (°C)	128
Velocity (m/s)	8.21
Height (m)	85
Diameter (m)	2.15
Cross sectional area (m ²)	3.6321
Quantity of flue gas discharged into atmosphere (Nm ³ /h)	81383.0

RESULTS

Parameters	Protocol	Unit	Result	Standard
Particulate Matter	IS-11255(Part1)	mg/Nm ³	49.20	150
Sulphur dioxide	IS-11255(Part2)	mg/Nm ³	12.78	100
Nitrogen dioxide	IS-11255(Part7)	mg/Nm ³	25.60	50

INFEERENCE	As per KSPCB Standards, Report Status :- The analyzed values for above measured parameter are within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory

*** End of Report ***



Note: 1. The results listed only to the tested samples & applicable parameters.

2. Water Pollution & Environment & Food samples will be discarded after 10 days. Glass and mineral filter papers & Thimble will be discarded in 2 months from the date of issuance of test reports.



MSV Analytical Laboratories

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Email : msvalbellary2018@gmail.com, labmsv@gmail.com Web ID : www.msvalbellary.com



MSVAL/AN/RF/01/00

AMBIENT NOISE LEVEL MONITORING REPORT

1. Name of the industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Sample Collected By	:	MSV Analytical Laboratories
3. Particulars of Sample Collected	:	Noise meter
4. Date of Monitoring	:	27.01.2024
5. Report Issue Date	:	31.01.2024
6. Method Adopted	:	IS 9989: 2020

Discipline: Chemical Group: Atmospheric Pollution Sub Group: Ambient Noise ULR NO: TC407124000002418F

S.No	Sample Location	Sample Code	Time Frequency	Results (Day time)			
				Maximum in dB(A) Leg	Minimum in dB(A) Leg	Leq. in dB(A)	Permissible limits in dB(A) Leg
1	Near Distillery Gate	3793	12.05pm to 12.20pm	66.9	62.4	64.0	75 (6.00am to 10.00pm)
2	Near Distillation	3794	12.30pm to 12.45pm	72.6	69.0	70.5	
3	Near Distillery CPU	3795	01.00pm to 01.15pm	74.3	70.5	72.8	

INFERENCE	As per KSPCB Standards, Report Status :- The Noise level for the all locations is within the limits
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Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory





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TC- 4071

MSVAL/W/RF/01/00

ANALYSIS REPORT OF WATER QUALITY

1. Name and Address of Industry	:	M/s. Trualt Bioenergy Limited, 47/1,47/2,48,72,73,74, Kallapur S K, Bagalkot-587155, Karnataka, India
2. Sample Marked as	:	CPU Treated Water
3. Name of the location	:	Distillery
4. Sample Collected By	:	MSV Analytical Laboratories
5. Sample quantity	:	Pet Bottle, 2 Liter.
6. Sample Description/condition	:	Water/Good
7. Date of Sample Collection	:	27.01.2024
8. Date of sample receipt	:	28.01.2024
9. Sample Code	:	3797
10. Analysis Starting Date	:	28.01.2024
11. Analysis Completion Date	:	31.01.2024
12. Report Issue Date	:	31.01.2024

Discipline: Chemical Group: Pollution & Environment Sub Group: Waste Water ULR NO: TC407124000002420F

S.no	Parameters	Protocol	Unit	Result	Tolerance Limits As per KSPCB Consent
1	Color	IS : 3025(part-4)	Hazen	<1	All efforts should be made to remove Colour and unpleasant Odour as far as applicable
2	Odor	IS : 3025(part-5)	-	Agreeable	
3	pH @ 25°C	4500 H+ B APHA 23 rd Edition	-	7.82	5.5 - 8.5
4	Oil & Grease	5520 D APHA 23 rd Edition	mg/L	<1.0	Max 10
5	Bio-chemical Oxygen Demand (3 days at 27°C)	IS-3025(part 4-4)	mg/L	5.0	Max 100
6	Total Dissolved solids	2540 C APHA 23 rd Edition	mg/L	146.0	Max 2100
7	Total Suspended solids	2540 F APHA 23 rd Edition	mg/L	2.0	Max 100

INFERENCE	As per KSPCB Consent Standards, Report Status: - The analyzed values for above measured parameters are within the limits.
-----------	--

Analysed by

Authorized Signatory

B.Chinna Lingana Gouda
Chief executive of the laboratory



DECCAN HERALD

DATED - 07th July 2023

NOTE FOR COMPANY NAME CHANGE

We, MRN Cane Power (India) Limited, having accorded Environmental Clearance by MOEF & CC bearing no. File No. IA- J-11011/312/2021-IA-II (I), dated 27th June 2023 with our address at: Survey no. 72, Kallapur S.K Village, Kulageri Hobli Tal- Badami, Dist-Bagalkot, Karnataka, India, hereby give notice for changing the Company name

To:

TruAlt Bioenergy Limited Unit-III, any objection to this change should be sent in writing to us within (14) days from the publication of this notice. &

Same has uploaded on Parivesh portal Govt. of India along with company website.



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PRADHANAM

೦೫ ಫೆಬ್ರುವರಿ ೨೦೨೪

ಕಂಪನಿಯ ಹೆಸರು ಬದಲಾವಣೆಗೆ ಸೂಚನೆ

ನಾವು, MRN ಕೇನ್ ಪವರ್ (ಇಂಡಿಯಾ) ಲಿಮಿಟೆಡ್, MOEF ಮತ್ತು CC ಹೇರಿಂಗ್ ನಂ. ಮೂಲಕ ಪರಿಸರ ಅನುಮತಿಯನ್ನು ಪಡೆದಿದ್ದೇವೆ. ಪ್ರೀಲ್ ಸಂಖ್ಯೆ IA-J-11011/312/2021-IA-II (I), ದಿನಾಂಕ 27ನೇ ಜೂನ್ 2023 ರಲ್ಲಿ ನಮ್ಮ ವಿಳಾಸ: ಸರ್ವೆ ನಂ. 72, ಕಲ್ಲಾಪುರ ಎಸ್.ಕೆ ಗ್ರಾಮ, ಕುಳಗೇರಿ ಹೋಬಳಿ ತ್ವಾರಕ, ಬ್ರಾಹ್ಮಗಂಗೆ ನದಿ, ಕರ್ನಾಟಕ, ಭಾರತ, ಈ ಮೂಲಕ ಕಂಪನಿಯ ಹೆಸರನ್ನು ಬದಲಾಯಿಸಲು ಸೂಚನೆ ನೀಡಿ.

ಇವರಿಗೆ:

TruAlt Bioenergy Limited Unit-III, ಈ ಬದಲಾವಣೆಗೆ ಯಾವುದೇ ಆಕ್ರೇಪಣೆಯನ್ನು ಈ ಸೂಚನೆಯ ಪ್ರಕಟಣೆಯಿಂದ (14) ದಿನಗಳ ಒಳಗೆ ನಮಗೆ ಲಿಖಿತವಾಗಿ ಕಳುಹಿಸಬೇಕು. ಈ ಜಾಹೀರಾತನ್ನು ಭಾರತ ಸರಕಾರದ ಪರಿಷೇತ ಪೋಟ್‌ಲನಲ್ಲಿ ಅಪ್ ಲೋಡ್ ಮಾಡಲಾಗಿದೆ.



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CIN: U74900KA2013PTC069193

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Format No: NTLR/7.8/F/01-CM/09

NICHROME TESTING LABORATORY AND RESEARCH PRIVATE LIMITED

170, 2nd MAIN JUDGES BUNGALOW ROAD, NARAYANPUR
DHARWAD, KARNATAKA, INDIA PIN: 580 008
PH: 0836-2771115, 2778521

email: nicechem@gmail.com, website: nichromelabs.com

TESTING / CONSULTING / ENGINEERING / TRAINING

Page 1 of 1

TEST REPORT

Name of Customer and Address:

TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:

PO NO : 7200000055

Date : 30-11-2024

Sampling Location:

NA

Sample Description:

1Ltr Pet Bottle & 300ml Sample

Report Number:

NTLR/MAR/2025-26/173

Sample Number:

NTLR/MAR/2025-26/173

Type of Sample:

PIZIOMETER WATER-01

Discipline :

Chemical

Group:

Water

Sample Collected by:

Customer

Sampling Method:

-

Particulars of Sample Collected:

-

Environmental Condition:

30° C

Date of Collection:

19/03/2025

Date of Sample Receipt:

19/03/2025

Date of Analysis Started:

19/03/2025

Date of Completion:

22/03/2025

Date of Report:

22/03/2025

Sample Condition:

Satisfactory

Specification Standard:

NA

RESULTS

SL.NO	PARAMETERS	UNITS	TEST METHOD	RESULT
Physico-chemical Parameters				
1	Colour, Max	Hazen Units	IS 3025 (Part-4)-a	BDL
2	Total dissolved solids (TDS)	mg/L	IS 3025 (Part-16)	1400.0
3	pH@ 25° C	-	IS 3025 (Part-11)	8.30
4	Total Alkalinity as CaCO ₃	mg/L	IS 3025 (Part-23)	342.6
5	Total hardness (TH) as CaCO ₃	mg/L	IS 3025 (Part-21)	400.0
6	Nitrate (as NO ₃)	mg/L	IS 3025 (Part 34)-b	18.8
7	Chloride (as Cl)	mg/L	IS 3025 (Part-32)Argentometric	199.9
8	Sulphate (as SO ₄)	mg/L	IS 3025 (24/sec1)	61.9
9	Calcium (as Ca)	mg/L	IS 3025 (Part-40)	96.1
10	Magnesium (as Mg)	mg/L	IS 3025 (Part-46)	38.9
11	Fluoride (as F)	mg/L	APHA 4500F D	0.22
12	Iron as Fe	mg/L	IS 3025 (Part-53)-a	0.13
13	Turbidity	NTU	IS 3025 (Part-10)	5.00

BDL- Below Detectable Limit (Color- 1Hazen units)


Authorized Signatory
Channabasappa Maikar (Chemical)

-: END OF REPORT:-



Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with



CIN: U74900KA2013PTC069193

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GOVERNMENT AND PRIVATE AGENCIES

**NICHROME TESTING LABORATORY
AND RESEARCH PRIVATE LIMITED**

170, 2nd MAIN JUDGES BUNGALOW ROAD, NARAYANPUR
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email: nicechem@gmail.com, website: nichromelabs.com

TESTING / CONSULTING / ENGINEERING / TRAINING

Format No: NTLR/7.8/F/01-CM/09

Page 1 of 1

TEST REPORT

Name of Customer and Address:

TRUALT BIOENERGY LIMITED,
Unit-III, 47/1, 47/2, 48, 72, 73, 74,
Kallapur S K, Kanapur S K,
Bagakot-587155.

Customer Reference:

PO NO : 7200000055
Date : 30-11-2024

Sampling Location:

NA

Sample Description:

1Ltr Pet Bottle & 300ml Sample

Report Number:

NTLR/MAR/2025-26/174

Sample Number:

NTLR/MAR/2025-26/174

Type of Sample:

PIZOMETER WATER-02

Discipline :

Chemical

Group:

Water

Sample Collected by:

Customer

Sampling Method:

-

Particulars of Sample Collected:

-

Environmental Condition:

30° C

Date of Collection:

19/03/2025

Date of Sample Receipt:

19/03/2025

Date of Analysis Started:

19/03/2025

Date of Completion:

22/03/2025

Date of Report:

22/03/2025

Sample Condition:

Satisfactory

Specification Standard:

NA

RESULTS

SL.NO	PARAMETERS	UNITS	TEST METHOD	RESULT
Physico-chemical Parameters				
1	Colour, Max	Hazen Units	IS 3025 (Part-4)-a	BDL
2	Total dissolved solids (TDS)	mg/L	IS 3025 (Part-16)	1470.0
3	pH@ 25° C	-	IS 3025 (Part-11)	8.30
4	Total Alkalinity as CaCO ₃	mg/L	IS 3025 (Part-23)	353.6
5	Total hardness (TH) as CaCO ₃	mg/L	IS 3025 (Part-21)	440.0
6	Nitrate (as NO ₃)	mg/L	IS 3025 (Part 34)-b	21.8
7	Chloride (as Cl)	mg/L	IS 3025 (Part-32)Argentometric	209.9
8	Sulphate (as SO ₄)	mg/L	IS 3025 (24/sec1)	63.3
9	Calcium (as Ca)	mg/L	IS 3025 (Part-40)	104.1
10	Magnesium (as Mg)	mg/L	IS 3025 (Part-46)	43.7
11	Fluoride (as F)	mg/L	APHA 4500F D	0.30
12	Iron as Fe	mg/L	IS 3025 (Part-53)-a	0.11
13	Turbidity	NTU	IS 3025 (Part-10)	4.00

BDL- Below Detectable Limit (Color- 1Hazen units)


Authorized Signatory

Channabasappa Maikar (Chemical)

-: END OF REPORT:-



Note:

1. The results listed above pertain only to the tested samples and applicable parameters. 2. Samples which are degradable/unstable will be disposed immediately after testing and others will be disposed after 15 days from the date of issue of test report unless otherwise specified. 3. Total liability of our laboratory is limited to the invoiced amount. 4. This report is not to be reproduced either wholly or in part and cannot be used as evidence in the court of law and should not be used in any advertising media without prior written permission. 5. If any disputes Subject to Dharwad Jurisdiction. 6. When Laboratory is required by law/contractual agreements to release confidential information, the customer shall be informed unless prohibited by law. 7. Sampling is not done by us unless otherwise specified. 8. Any discrepancy in the test report should be notified within 15 days. 9. For any Complaints kindly register in our Complaint Register maintained with Customer service Coordinator.

Annexure – VIII INTERNAL ROADS

